

ANTIMICROBIAL COMPOSITIONS AND METHODS

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BACKGROUND

The use of antimicrobial agents plays an important part in current medical therapy. This is particularly true in the fields of dermatology as well as skin and wound antisepsis, where the most effective course of treatment for skin or mucous membranes (e.g., as in the nasal cavities and in particular the anterior nares), which are afflicted with bacterial, fungal, or viral infections or lesions, frequently includes the use of a topical antimicrobial agent. For decades medicine has relied primarily upon antibiotics to fight systemic as well as topical infections. For example, bacitracin, neomycin sulfate, polymyxin B sulfate, gentamicin, framycetin-gramicidin, lysostaphin, methicillin, rifampin, tobramycin, nystatin, mupirocin, and combinations thereof, as well as many others, have been used with varying success.

Antibiotics are generally effective at very low levels and are often safe with very few, if any, side effects. Often antibiotics have little or no toxicity to mammalian cells. Thus, they may not retard, and can even enhance, wound healing. Antibiotics are generally of a narrow spectrum of antimicrobial activity. Furthermore, they often act on very specific sites in cell membranes or on very specific metabolic pathways. This can tend to make it relatively easy for bacteria to develop resistance to the antibiotic(s) (i.e., the genetically acquired ability to tolerate much higher concentrations of antibiotic) either through natural selection, transmission of plasmids encoding resistance, mutation, or by other means.

For example, there are multiple reports of resistance to mupirocin when used as a nasal decolonizing agent. Resistance rates have been reported as high as 25% and even as high as 50% (see, for example, E. Perez-Roth et al., Diag. Micro. Infect. Dis., 43:123-128 (2002) and H. Watanabe et al., J. Clin. Micro., 39(10): 3775-3777 (2001)). Even though presurgical decolonization of the anterior nares using mupirocin has been shown to decrease the risk of surgical site infection by as much as 2 to 10 times (T. Perl et al., Ann. Pharmacother., 32:S7-S16 (1998)), the high resistance rates to this antibiotic make it unsuitable for routine use. Not only does resistance eliminate the ability of a medication to treat an affliction, but it can also put the patient at further risk, especially if the antibiotic is one that is routinely used systemically.

Antiseptics, on the other hand, tend to have broader spectrum of antimicrobial activity and often act by nonspecific means such as disruption of cell membranes, oxidation of cellular components, denaturation of proteins, etc. This nonspecific activity makes it difficult for resistance to develop to antiseptics. For example, there are almost no reports of true resistance to antiseptics such as iodine, lower alcohols (ethanol, propanol, etc.), chlorhexidine, quaternary amine surfactants, chlorinated phenols, and the like. These compounds, however, need to be used at concentrations that often result in irritation or tissue damage, especially if applied repeatedly. Furthermore, unlike antibiotics, many antiseptics are not active in the presence of high levels of organic compounds. For example, formulations containing iodine or quaternary ammonium compounds have been reported to be inactivated by the presence of organic matter such as that in nasal or vaginal secretions, and perhaps even on skin.

Also, for certain applications, especially in the nose and mouth, it is particularly desirable for the compositions to have little or no color, little or no odor, and an acceptable taste. This is not the case for many antiseptics such as iodine and iodophors, which have an orange to brown color and a definite odor.

Some conventional antimicrobial compositions have used various carboxylic acids or fatty acids for the suppression of fungi, bacteria, molds, and the like. These compositions vary widely in their efficacy, stability, and levels of persistence. Plus, they possess an even wider variety of side effects. For example, many of these materials are viewed as irritants, particularly the C8-C12 fatty acids. This is particularly true for sensitive mucosal tissues, such as the anterior nares and nasal cavities, which can have a generally high level of microbial colonization in certain otherwise healthy individuals, as well as individuals with infectious diseases such as chronic sinusitis. Additionally, due to the irritating nature many of these agents would be unsuitable for application to irritated or infected dermal tissue such as lesions from impetigo and shingles or sensitive tissues such as the nasal cavities and especially the anterior nares.

Also, many conventional antimicrobial compositions are too low in viscosity and/or too hydrophilic in nature to maintain sufficient substantivity and persistence to provide sufficient antimicrobial activity on moist tissue, such as the anterior nares or open, exuding, or infected lesions, and the like.

Thus, there is still a need for additional antimicrobial compositions.

SUMMARY OF THE INVENTION

5 The present invention provides antimicrobial compositions and methods of using and making the compositions. Such compositions are typically useful when applied topically, particularly to mucosal tissues (i.e., mucous membranes), although a wide variety of surfaces can be treated. They can provide effective reduction, prevention, or elimination of microbes, particularly bacteria, fungi, and viruses. Preferably, the microbes are of a relatively wide variety such that the compositions of the present
10 invention have a broad spectrum of activity.

Compositions of the present invention provide effective topical antimicrobial activity and are accordingly useful in the local treatment and/or prevention of conditions that are caused, or aggravated by, microorganisms (including viruses, bacteria, fungi, mycoplasma, and protozoa) on skin and/or mucous membranes.

15 Significantly, certain embodiments of the present invention have a very low potential for generating microbial resistance. Thus, such compositions can be applied multiple times over one or more days to treat topical infections or to eradicate unwanted bacteria (such as nasal colonization of *Staphylococcus aureus*). Furthermore, compositions of the present invention can be used for multiple treatment
20 regimens on the same patient without the fear of generating antimicrobial resistance. This can be particularly important for chronically ill patients who are in need of decolonization of the anterior nares before hemodialysis, for example, or for antiseptic treatment of chronic wounds such as diabetic foot ulcers.

Also, preferred compositions of the present invention have a generally low
25 irritation level for skin, skin lesions, and mucosal membranes (including the anterior nares, nasal cavities, and nasopharyngeal cavity). Also, certain preferred compositions of the present invention are substantive for relatively long periods of time to ensure adequate efficacy.

Compositions of the present invention include an antimicrobial lipid component
30 that includes a fatty acid ester of a polyhydric alcohol, a fatty ether of a polyhydric alcohol, alkoxylated derivatives thereof (of either the ester or ether), or combinations thereof. Certain compositions further include an enhancer component. Other components that can be included as well are surfactants, hydrophilic components, and

hydrophobic components. Compositions with hydrophobic components are typically used on skin, mucosal tissue, wounds, and medical devices that come in contact with such surfaces, whereas compositions with hydrophilic components are typically used on these surfaces as well as other hard surfaces (e.g., floor tiles).

5 In one embodiment, the present invention provides an antimicrobial composition that includes: an effective amount of an antimicrobial lipid component that includes a (C8-C12)saturated fatty acid ester of a polyhydric alcohol, a (C12-C22)unsaturated fatty acid ester of a polyhydric alcohol, a (C8-C12)saturated fatty ether of a polyhydric alcohol, a (C12-C22)unsaturated fatty ether of a polyhydric alcohol, an alkoxyated derivative thereof, or combinations thereof, wherein the alkoxyated derivative has less than 5 moles of alkoxide per mole of polyhydric alcohol; with the proviso that for polyhydric alcohols other than sucrose, the esters include monoesters and the ethers include monoethers, and for sucrose the esters include monoesters, diesters, or combinations thereof, and the ethers include monoethers, diethers, or combinations thereof; an effective amount of an enhancer component that includes an alpha-hydroxy acid, a beta-hydroxy acid, a chelating agent, a (C1-C4)alkyl carboxylic acid, a (C6-C12)aryl carboxylic acid, a (C6-C12)alkyl carboxylic acid, a (C6-C12)alkaryl carboxylic acid, a phenolic compound, a (C1-C10)alkyl alcohol, an ether glycol, or combinations thereof; a surfactant; a hydrophilic component; and a hydrophobic component; wherein the hydrophobic component forms the greatest portion of the composition. Preferably, water is present in less than 10 percent by weight (wt-%).

 In one embodiment, the present invention provides an antimicrobial composition that includes: 0.01 wt-% to 20 wt-% of an antimicrobial lipid component that includes a (C8-C12)saturated fatty acid ester of a polyhydric alcohol, a (C12-C22)unsaturated fatty acid ester of a polyhydric alcohol, a (C8-C12)saturated fatty ether of a polyhydric alcohol, a (C12-C22)unsaturated fatty ether of a polyhydric alcohol, an alkoxyated derivative thereof, or combinations thereof, wherein the alkoxyated derivative has less than 5 moles of alkoxide per mole of polyhydric alcohol; with the proviso that for polyhydric alcohols other than sucrose, the esters include monoesters and the ethers include monoethers, and for sucrose the esters include monoesters, diesters, or combinations thereof, and the ethers include monoethers, diethers, or combinations thereof; 0.01 wt-% to 20 wt-% of an enhancer component that includes an alpha-hydroxy acid, a beta-hydroxy acid, a chelating agent, a (C1-C4)alkyl carboxylic acid, a

(C6-C12)aryl carboxylic acid, a (C6-C12)aralkyl carboxylic acid, a (C6-C12)alkaryl carboxylic acid, a phenolic compound, a (C1-C10)alkyl alcohol, an ether glycol, or combinations thereof; 0.1 wt-% to 10 wt-% of a surfactant; 1 wt-% to 40 wt-% of a hydrophilic component; 50 wt-% to 95 wt-% of a hydrophobic component; and less than 10 wt-% water.

In one embodiment, the present invention provides an antimicrobial composition that includes: an effective amount of an antimicrobial lipid component that includes a (C8-C12)saturated fatty acid ester of a polyhydric alcohol, a (C12-C22)unsaturated fatty acid ester of a polyhydric alcohol, a (C8-C12)saturated fatty ether of a polyhydric alcohol, a (C12-C22)unsaturated fatty ether of a polyhydric alcohol, an alkoxylated derivative thereof, or combinations thereof, wherein the alkoxylated derivative has less than 5 moles of alkoxide per mole of polyhydric alcohol; with the proviso that for polyhydric alcohols other than sucrose, the esters include monoesters and the ethers include monoethers, and for sucrose the esters include monoesters, diesters, or combinations thereof, and the ethers include monoethers, diethers, or combinations thereof; an effective amount of an enhancer component that includes an alpha-hydroxy acid, a beta-hydroxy acid, a chelating agent, a (C1-C4)alkyl carboxylic acid, a (C6-C12)aryl carboxylic acid, a (C6-C12)aralkyl carboxylic acid, a (C6-C12)alkaryl carboxylic acid, a phenolic compound, a (C1-C10)alkyl alcohol, an ether glycol, or combinations thereof; a surfactant; and a hydrophilic component; wherein the viscosity of the composition is at least 500 Centipoise (cps).

In one embodiment, the present invention provides an antimicrobial composition that includes: an effective amount of an antimicrobial lipid component that includes a (C8-C12)saturated fatty acid ester of a polyhydric alcohol, a (C12-C22)unsaturated fatty acid ester of a polyhydric alcohol, a (C8-C12)saturated fatty ether of a polyhydric alcohol, a (C12-C22)unsaturated fatty ether of a polyhydric alcohol, an alkoxylated derivative thereof, or combinations thereof, wherein the alkoxylated derivative has less than 5 moles of alkoxide per mole of polyhydric alcohol; with the proviso that for polyhydric alcohols other than sucrose, the esters include monoesters and the ethers include monoethers, and for sucrose the esters include monoesters, diesters, or combinations thereof, and the ethers include monoethers, diethers, or combinations thereof; an effective amount of an enhancer component that includes an alpha-hydroxy acid, a beta-hydroxy acid, a chelating agent, a (C1-C4)alkyl carboxylic acid, a (C6-

C12)aryl carboxylic acid, a (C6-C12)aralkyl carboxylic acid, a (C6-C12)alkaryl carboxylic acid, a phenolic compound, a (C1-C10)alkyl alcohol, an ether glycol, or combinations thereof; a surfactant; a hydrophilic component; a hydrophobic component; and less than 10 wt-% water; wherein the hydrophilic component forms the greatest portion of the composition by weight.

In one embodiment, the present invention provides an antimicrobial composition that includes: an effective amount of an antimicrobial lipid component that includes a (C8-C12)saturated fatty ether of a polyhydric alcohol, a (C12-C22)unsaturated fatty ether of a polyhydric alcohol, an alkoxylated derivative thereof, or combinations thereof, wherein the alkoxylated derivative has less than 5 moles of alkoxide per mole of polyhydric alcohol; with the proviso that for polyhydric alcohols other than sucrose, the ethers include monoethers, and for sucrose the ethers include monoethers, diethers, or combinations thereof; an effective amount of an enhancer component that includes an alpha-hydroxy acid, a beta-hydroxy acid, a chelating agent, a (C1-C4)alkyl carboxylic acid, a (C6-C12)aryl carboxylic acid, a (C6-C12)aralkyl carboxylic acid, a (C6-C12)alkaryl carboxylic acid, a phenolic compound, a (C1-C10)alkyl alcohol, an ether glycol, or combinations thereof; and a hydrophobic component which forms the greatest portion of the composition by weight.

In one embodiment, the present invention provides an antimicrobial composition that includes: an effective amount of an antimicrobial lipid component that includes a (C8-C12)saturated fatty ether of a polyhydric alcohol, a (C12-C22)unsaturated fatty ether of a polyhydric alcohol, an alkoxylated derivative thereof, and combinations thereof, wherein the alkoxylated derivative has less than 5 moles of alkoxide per mole of polyhydric alcohol; with the proviso that for polyhydric alcohols other than sucrose, the ethers include monoethers, and for sucrose the ethers include monoethers, diethers, or combinations thereof; an effective amount of an enhancer component that includes an alpha-hydroxy acid, a beta-hydroxy acid, a chelating agent, a (C1-C4)alkyl carboxylic acid, a (C6-C12)aryl carboxylic acid, a (C6-C12)aralkyl carboxylic acid, a (C6-C12)alkaryl carboxylic acid, a phenolic compound, a (C1-C10)alkyl alcohol, an ether glycol, or combinations thereof; and a hydrophilic component which forms the greatest portion of the composition; wherein the viscosity of the composition is at least 500 cps.

Preferably, the antimicrobial lipid component is present in an amount of at least 0.1 wt-%. Unless otherwise specified, all weight percents are based on the total weight of a "ready to use" or "as used" composition. Preferably, if the antimicrobial lipid component includes a monoester of a polyhydric alcohol, a monoether of a polyhydric alcohol, or an alkoxyated derivative thereof, then there is no more than 50 wt-%, more preferably no more than 40 wt-%, even more preferably no more than 25 wt-%, and even more preferably no more than 15 wt-% of a diester, diether, triester, triether, or alkoxyated derivative thereof present, based on the total weight of the antimicrobial lipid component.

Preferably, the antimicrobial lipid component includes glycerol monolaurate, glycerol monocaprate, glycerol monocaprylate, propylene glycol monolaurate, propylene glycol monocaprate, propylene glycol monocaprylate, and combinations thereof.

Preferably, the surfactant includes a sulfonate, a sulfate, a phosphonate, a phosphate, a poloxamer, a cationic surfactant, or mixtures thereof.

Preferably, the hydrophilic component includes a glycol, a lower alcohol ether, a short chain ester, and combinations thereof, wherein the hydrophilic component is soluble in water in an amount of at least 20 wt-% at 23°C.

The present invention also provides various methods of use of compositions of the present invention. In one embodiment, the present invention provides a method of preventing and/or treating an affliction caused, or aggravated by, a microorganism on skin and/or a mucous membrane. The method includes contacting the skin and/or mucous membrane with an antimicrobial composition of the present invention.

In one embodiment, the present invention provides a method of decolonizing at least a portion of the nasal cavities, anterior nares, and/or nasopharynx of a subject of microorganisms. The method includes contacting the nasal cavities, anterior nares, and/or nasopharynx with an antimicrobial composition of the present invention in an amount effective to kill one or more microorganisms.

In one embodiment, the present invention provides a method of decolonizing at least a portion of the nasal cavities, anterior nares, and/or nasopharynx of a subject of microorganisms. The method includes contacting the nasal cavities, anterior nares, and/or nasopharynx with an antimicrobial composition in an amount effective to kill one or more microorganisms, wherein the antimicrobial composition includes: an

effective amount of an antimicrobial lipid component that includes a (C8-
C12)saturated fatty acid ester of a polyhydric alcohol, a (C12-C22)unsaturated fatty
acid ester of a polyhydric alcohol, a (C8-C12)saturated fatty ether of a polyhydric
alcohol, a (C12-C22)unsaturated fatty ether of a polyhydric alcohol, an alkoxyated
5 derivative thereof, or combinations thereof, wherein the alkoxyated derivative has less
than 5 moles of alkoxide per mole of polyhydric alcohol; with the proviso that for
polyhydric alcohols other than sucrose, the esters include monoesters and the ethers
include monoethers, and for sucrose the esters include monoesters, diesters, or
combinations thereof, and the ethers include monoethers, diethers, or combinations
10 thereof; optionally, an effective amount of an enhancer component that includes an
alpha-hydroxy acid, a beta-hydroxy acid, a chelating agent, a (C1-C4)alkyl carboxylic
acid, a (C6-C12)aryl carboxylic acid, a (C6-C12)aralkyl carboxylic acid, a (C6-
C12)alkaryl carboxylic acid, a phenolic compound, a (C1-C10)alkyl alcohol, an ether
glycol, or combinations thereof; a hydrophobic component which forms the greatest
15 portion of the composition by weight; and optionally, a hydrophilic component.

In one embodiment, the present invention provides a method of treating a middle
ear infection in a subject. The method includes contacting the middle ear, Eustachian
tube, and/or tympanic membrane with an antimicrobial composition that includes: an
effective amount of an antimicrobial lipid component that includes a (C8-
20 C12)saturated fatty acid ester of a polyhydric alcohol, a (C12-C22)unsaturated fatty
acid ester of a polyhydric alcohol, a (C8-C12)saturated fatty ether of a polyhydric
alcohol, a (C12-C22)unsaturated fatty ether of a polyhydric alcohol, an alkoxyated
derivative thereof, or combinations thereof, wherein the alkoxyated derivative has less
than 5 moles of alkoxide per mole of polyhydric alcohol; with the proviso that for
25 polyhydric alcohols other than sucrose, the esters include monoesters and the ethers
include monoethers, and for sucrose the esters include monoesters, diesters, or
combinations thereof, and the ethers include monoethers, diethers, or combinations
thereof; and an effective amount of an enhancer component that includes an alpha-
hydroxy acid, a beta-hydroxy acid, a chelating agent, a (C1-C4)alkyl carboxylic acid, a
30 (C6-C12)aryl carboxylic acid, a (C6-C12)aralkyl carboxylic acid, a (C6-C12)alkaryl
carboxylic acid, a phenolic compound, a (C1-C10)alkyl alcohol, an ether glycol, or
combinations thereof. An alternative composition for treating a middle ear infection
includes an effective amount of an antimicrobial lipid component, optionally an

effective amount of an enhancer component, and a hydrophobic component which forms the greatest portion of the composition by weight (i.e., the hydrophobic component forms a vehicle for the active agent(s)).

5 In one embodiment, the present invention provides a method of treating chronic sinusitis in a subject. The method includes contacting at least a portion of the respiratory system (particularly the upper respiratory system including the nasal cavities, anterior nares, and/or nasopharynx) with an antimicrobial composition that includes: an effective amount of an antimicrobial lipid component that includes a (C8-
10 C12)saturated fatty acid ester of a polyhydric alcohol, a (C12-C22)unsaturated fatty acid ester of a polyhydric alcohol, a (C8-C12)saturated fatty ether of a polyhydric alcohol, a (C12-C22)unsaturated fatty ether of a polyhydric alcohol, an alkoxyated derivative thereof, or combinations thereof, wherein the alkoxyated derivative has less than 5 moles of alkoxide per mole of polyhydric alcohol; with the proviso that for polyhydric alcohols other than sucrose, the esters include monoesters and the ethers include monoethers, and for sucrose the esters include monoesters, diesters, or
15 combinations thereof, and the ethers include monoethers, diethers, or combinations thereof; and an effective amount of an enhancer component that includes an alpha-hydroxy acid, a beta-hydroxy acid, a chelating agent, a (C1-C4)alkyl carboxylic acid, a (C6-C12)aryl carboxylic acid, a (C6-C12)aralkyl carboxylic acid, a (C6-C12)alkaryl
20 carboxylic acid, a phenolic compound, a (C1-C10)alkyl alcohol, an ether glycol, or combinations thereof; wherein the composition includes less than 0.50 percent by weight (C6-C18)fatty acid. An alternative composition for treating chronic sinusitis includes an effective amount of an antimicrobial lipid component, optionally an effective amount of an enhancer component, and a hydrophobic component which
25 forms the greatest portion of the composition by weight.

In one embodiment, the present invention provides a method of treating impetigo on the skin of a subject. The method includes contacting the affected area with an antimicrobial composition that includes: an effective amount of an antimicrobial lipid component that includes a (C8-C12)saturated fatty acid ester of a polyhydric alcohol, a
30 (C12-C22)unsaturated fatty acid ester of a polyhydric alcohol, a (C8-C12)saturated fatty ether of a polyhydric alcohol, a (C12-C22)unsaturated fatty ether of a polyhydric alcohol, an alkoxyated derivative thereof, or combinations thereof, wherein the alkoxyated derivative has less than 5 moles of alkoxide per mole of polyhydric

alcohol; with the proviso that for polyhydric alcohols other than sucrose, the esters include monoesters and the ethers include monoethers, and for sucrose the esters include monoesters, diesters, or combinations thereof, and the ethers include monoethers, diethers, or combinations thereof; an effective amount of an enhancer component that includes an alpha-hydroxy acid, a beta-hydroxy acid, a chelating agent, a (C1-C4)alkyl carboxylic acid, a (C6-C12)aryl carboxylic acid, a (C6-C12)aralkyl carboxylic acid, a (C6-C12)alkaryl carboxylic acid, a phenolic compound, a (C1-C10)alkyl alcohol, an ether glycol, or combinations thereof; and optionally a hydrophilic component, wherein the viscosity of the composition is less than 500 cps.

10 An alternative composition for treating impetigo includes an effective amount of an antimicrobial lipid component, optionally an effective amount of an enhancer component, and a hydrophobic component which forms the greatest portion of the composition by weight.

In one embodiment, the present invention provides a method of treating and/or preventing an infection on the skin, mucosal tissue, and/or wound of a subject. The method includes contacting the skin, mucosal tissue, and/or wound with an antimicrobial composition in an amount effective to kill or inactivate one or more microorganisms, wherein the antimicrobial composition includes: an effective amount of an antimicrobial lipid component that includes a (C8-C12)saturated fatty acid ester of a polyhydric alcohol, a (C12-C22)unsaturated fatty acid ester of a polyhydric alcohol, a (C8-C12)saturated fatty ether of a polyhydric alcohol, a (C12-C22)unsaturated fatty ether of a polyhydric alcohol, an alkoxyated derivative thereof, or combinations thereof, wherein the alkoxyated derivative has less than 5 moles of alkoxide per mole of polyhydric alcohol; with the proviso that for polyhydric alcohols other than sucrose, the esters include monoesters and the ethers include monoethers, and for sucrose the esters include monoesters, diesters, or combinations thereof, and the ethers include monoethers, diethers, or combinations thereof; an effective amount of an enhancer component that includes an alpha-hydroxy acid, a beta-hydroxy acid, a chelating agent, a (C1-C4)alkyl carboxylic acid, a (C6-C12)aryl carboxylic acid, a (C6-C12)aralkyl carboxylic acid, a (C6-C12)alkaryl carboxylic acid, a phenolic compound, a (C1-C10)alkyl alcohol, an ether glycol, or combinations thereof; a hydrophilic component or a surfactant or both; and a hydrophobic component which forms the greatest portion of the composition by weight. An alternative composition

for treating and/or preventing an infection on the skin, mucosal tissue, and/or wound of a subject includes an effective amount of an antimicrobial lipid component, optionally an effective amount of an enhancer component, and a hydrophobic component which forms the greatest portion of the composition by weight.

5 In one embodiment, the present invention provides a method of treating a burn. The method includes contacting the burned area of a subject with an antimicrobial composition in an amount effective to kill or inactivate one or more microorganisms, wherein the antimicrobial composition includes: an effective amount of an antimicrobial lipid component that includes a (C8-C12)saturated fatty acid ester of a polyhydric alcohol, a (C12-C22)unsaturated fatty acid ester of a polyhydric alcohol, a 10 (C8-C12)saturated fatty ether of a polyhydric alcohol, a (C12-C22)unsaturated fatty ether of a polyhydric alcohol, an alkoxylated derivative thereof, or combinations thereof, wherein the alkoxylated derivative has less than 5 moles of alkoxide per mole of polyhydric alcohol; with the proviso that for polyhydric alcohols other than sucrose, 15 the esters include monoesters and the ethers include monoethers, and for sucrose the esters include monoesters, diesters, or combinations thereof, and the ethers include monoethers, diethers, or combinations thereof; and an effective amount of an enhancer component that includes an alpha-hydroxy acid, a beta-hydroxy acid, a chelating agent, a (C1-C4)alkyl carboxylic acid, a (C6-C12)aryl carboxylic acid, a (C6- 20 C12)aralkyl carboxylic acid, a (C6-C12)alkaryl carboxylic acid, a phenolic compound, a (C1-C10)alkyl alcohol, an ether glycol, or combinations thereof. An alternative composition for treating burns includes an effective amount of an antimicrobial lipid component, optionally an effective amount of an enhancer component, and a hydrophobic component which forms the greatest portion of the composition by weight. 25

 In other embodiments, the present invention provides methods for killing or inactivating microorganisms. Herein, to "kill or inactivate" means to render the microorganism ineffective by killing them (e.g., bacteria and fungi) or otherwise rendering them inactive (e.g., viruses). The present invention provides methods for 30 killing bacteria such as *Staphylococcus spp.*, *Streptococcus spp.*, *Escherichia spp.*, *Enterococcus spp.*, and *Pseudomonas spp.* bacteria, and more particularly *Staphylococcus aureus* (including antibiotic resistant strains such as methicillin resistant *Staphylococcus aureus*), *Staphylococcus epidermidis*, *Escherichia coli* (*E.*

coli), *Pseudomonas aeruginosa* (*Pseudomonas ae.*), and *Streptococcus pyogenes*, which often are on or in the skin or mucosal tissue of a subject. The method includes contacting the microorganism with an antimicrobial composition of the present invention in an amount effective to kill one or more microorganisms (e.g., bacteria and fungi) or inactivate one or more microorganisms (e.g., viruses, particularly herpes virus).

For example, in one embodiment, the present invention provides a method of killing or inactivating microorganisms on the skin, mucosal tissue, and/or in a wound of a subject. The method includes contacting the affected area with an antimicrobial composition that includes: an effective amount of an antimicrobial lipid component that includes a (C8-C12)saturated fatty acid ester of a polyhydric alcohol, a (C12-C22)unsaturated fatty acid ester of a polyhydric alcohol, a (C8-C12)saturated fatty ether of a polyhydric alcohol, a (C12-C22)unsaturated fatty ether of a polyhydric alcohol, an alkoxyated derivative thereof, or combinations thereof, wherein the alkoxyated derivative has less than 5 moles of alkoxide per mole of polyhydric alcohol; with the proviso that for polyhydric alcohols other than sucrose, the esters include monoesters and the ethers include monoethers, and for sucrose the esters include monoesters, diesters, or combinations thereof, and the ethers include monoethers, diethers, or combinations thereof; and an effective amount of an enhancer component that includes an alpha-hydroxy acid, a beta-hydroxy acid, a chelating agent, a (C1-C4)alkyl carboxylic acid, a (C6-C12)aryl carboxylic acid, a (C6-C12)aralkyl carboxylic acid, a (C6-C12)alkaryl carboxylic acid, a phenolic compound, a (C1-C10)alkyl alcohol, an ether glycol, or combinations thereof; and optionally a hydrophilic component, wherein the viscosity of the composition is at least 500 cps.

An alternative composition for killing or inactivating microorganisms on the skin, mucosal tissue, and/or in a wound of a subject includes an effective amount of an antimicrobial lipid component, optionally, an effective amount of an enhancer component, and a hydrophobic component which forms the greatest portion of the composition by weight.

The compositions of the present invention can also be used for providing residual antimicrobial efficacy on a surface that results from leaving a residue or imparting a condition to the surface (e.g., skin, mucosal tissue, wound, or medical device that

comes in contact with such tissues, but particularly skin, mucosal tissue, and/or wound) that remains effective and provides significant antimicrobial activity.

For example, in one embodiment, the present invention provides a method of providing residual antimicrobial efficacy on the skin, mucosal tissue, and/or in a wound of a subject, the method includes contacting the skin, mucosal tissue, and/or wound with an antimicrobial composition that includes: an effective amount of an antimicrobial lipid component that includes a (C8-C12)saturated fatty acid ester of a polyhydric alcohol, a (C12-C22)unsaturated fatty acid ester of a polyhydric alcohol, a (C8-C12)saturated fatty ether of a polyhydric alcohol, a (C12-C22)unsaturated fatty ether of a polyhydric alcohol, an alkoxylated derivative thereof, or combinations thereof, wherein the alkoxylated derivative has less than 5 moles of alkoxide per mole of polyhydric alcohol; with the proviso that for polyhydric alcohols other than sucrose, the esters include monoesters and the ethers include monoethers, and for sucrose the esters include monoesters, diesters, or combinations thereof, and the ethers include monoethers, diethers, or combinations thereof; and an effective amount of an enhancer component that includes an alpha-hydroxy acid, a beta-hydroxy acid, a chelating agent, a (C1-C4)alkyl carboxylic acid, a (C6-C12)aryl carboxylic acid, a (C6-C12)aralkyl carboxylic acid, a (C6-C12)alkaryl carboxylic acid, a phenolic compound, a (C1-C10)alkyl alcohol, an ether glycol, or combinations thereof; and a surfactant and/or a hydrophilic component. An alternative composition for providing residual antimicrobial efficacy includes an effective amount of an antimicrobial lipid component, an effective amount of an enhancer component, and a hydrophobic component which forms the greatest portion of the composition by weight.

In another embodiment, the present invention provides methods of preventing and/or treating a subject for a common cold and/or respiratory affliction caused by a microbial infection. The method includes contacting the subject with a composition of the present invention in at least a portion of the subject's respiratory system (such as but not limited to, at least a portion of the nasal cavities, etc.) in an amount effective to kill or inactivate one or more microorganisms that cause a common cold and/or respiratory affliction. An exemplary antimicrobial composition for use in this method includes an effective amount of an antimicrobial lipid component and an effective amount of an enhancer component.

Methods of manufacture are also provided.

DEFINITIONS

The following terms are used herein according to the following definitions.

5 "Effective amount" means the amount of the antimicrobial lipid component
and/or the enhancer component when in a composition, as a whole, provides an
antimicrobial (including, for example, antiviral, antibacterial, or antifungal) activity
that reduces, prevents, or eliminates one or more species of microbes such that an
acceptable level of the microbe results. Typically, this is a level low enough not to
cause clinical symptoms, and is desirably a non-detectable level. It should be
10 understood that in the compositions of the present invention, the concentrations or
amounts of the components, when considered separately, may not kill to an acceptable
level, or may not kill as broad a spectrum of undesired microorganisms, or may not kill
as fast; however, when used together such components provide an enhanced
(preferably synergistic) antimicrobial activity (as compared to the same components
15 used alone under the same conditions). Also, it should be understood that (unless
otherwise specified) the listed concentrations of the components are for "ready to use"
or "as used" compositions. The compositions can be in a concentrated form. That is,
certain embodiments of the compositions can be in the form of concentrates that would
be diluted by the user with an appropriate vehicle.

20 "Hydrophilic" or "water-soluble" refers to a material that will dissolve in water
(or other aqueous solution as specified) at a temperature of 23°C in an amount of at
least 7% by weight, preferably at least 10% by weight, more preferably at least 20% by
weight, even more preferably at least 25% by weight, and most preferably at least 40%
by weight, based on the total weight of the hydrophilic material and the water.

25 "Hydrophobic" or "water-insoluble" refers to a material that will not significantly
dissolve in water at 23°C. No significant amount means less than 5% by weight,
preferably less than 1% by weight, more preferably less than 0.5% by weight, and even
more preferably less than 0.1% by weight, based on the total weight of the
hydrophobic material and the water.

30 "Stable" means physically stable or chemically stable, which are both defined in
greater detail below.

"Enhancer" means a component that enhances the effectiveness of the
antimicrobial lipid component such that when the composition less the antimicrobial

lipid component and the composition less the enhancer component are used separately, they do not provide the same level of antimicrobial activity as the composition as a whole. For example, an enhancer component in the absence of the antimicrobial lipid component may not provide any appreciable antimicrobial activity. The enhancing effect can be with respect to the level of kill, the speed of kill, and/or the spectrum of microorganisms killed, and may not be seen for all microorganisms. In fact, an enhanced level of kill is most often seen in Gram negative bacteria such as *Escherichia coli*. An enhancer may be a synergist such that when combined with the remainder of the composition, the composition as a whole displays an activity that is greater than the sum of the activity of the composition less the enhancer component and the composition less the antimicrobial lipid component.

"Microorganism" or "microbe" or "microorganism" refers to bacteria, yeast, mold, fungi, protozoa, mycoplasma, as well as viruses (including lipid enveloped RNA and DNA viruses).

"Antibiotic" means an organic chemical produced by microorganisms that has the ability in dilute concentrations to destroy or inhibit microorganisms and is used to treat infectious disease.

"Antiseptic" means a chemical agent that kills pathogenic and non-pathogenic microorganisms.

"Mucous membranes," "mucosal membranes," and "mucosal tissue" are used interchangeably and refer to the surfaces of the nasal (including anterior nares, nasoparangyl cavity, etc.), oral (e.g., mouth), outer ear, middle ear, vaginal cavities, and other similar tissues. Examples include mucosal membranes such as buccal, gingival, nasal, ocular, tracheal, bronchial, gastrointestinal, rectal, urethral, ureteral, vaginal, cervical, and uterine mucosal membranes.

"Affliction" means a condition to a body resulting from sickness, disease, injury, bacterial colonization, etc.

"Treat" or "treatment" means to improve the condition of a subject relative to the affliction, typically in terms of clinical symptoms of the condition.

"Decolonization" refers to a reduction in the number of microorganisms (e.g., bacteria and fungi) present in or on tissue that do not necessarily cause immediate clinical symptoms. Examples of decolonization include, but are not limited to,

decolonization of the nasal cavity and wounds. Ordinarily fewer microorganisms are present in colonized tissue than in infected tissue.

"Subject" and "patient" includes humans, sheep, horses, cattle, pigs, dogs, cats, rats, mice, or other mammal.

5 "Wound" refers to an injury to a subject which involves a break in the normal skin barrier exposing tissue below, which is caused by, for example, lacerations, surgery, burns, damage to underlying tissue such as pressure sores, poor circulation, and the like. Wounds are understood to include both acute and chronic wounds.

10 The terms "comprises" and variations thereof do not have a limiting meaning where these terms appear in the description and claims.

As used herein, "a," "an," "the," "at least one," and "one or more" are used interchangeably. The term "and/or" means one or all of the listed elements (e.g., preventing and/or treating an affliction means preventing, treating, or both treating and preventing further afflictions).

15 Also herein, the recitations of numerical ranges by endpoints include all numbers subsumed within that range (e.g., 1 to 5 includes 1, 1.5, 2, 2.75, 3, 3.80, 4, 5, etc.).

The above summary of the present invention is not intended to describe each disclosed embodiment or every implementation of the present invention. The description that follows more particularly exemplifies illustrative embodiments. In
20 several places throughout the application, guidance is provided through lists of examples, which examples can be used in various combinations. In each instance, the recited list serves only as a representative group and should not be interpreted as an exclusive list.

25 DETAILED DESCRIPTION OF ILLUSTRATIVE EMBODIMENTS

The present invention provides antimicrobial (including, e.g., antiviral, antibacterial, and antifungal) compositions. These compositions include one or more antimicrobial lipids such as a fatty acid ester of a polyhydric alcohol, a fatty ether of a polyhydric alcohol, or alkoxylated derivatives thereof (of either the ester or ether). In
30 certain embodiments the compositions also include one or more enhancers. Certain compositions also include one or more surfactants, one or more hydrophilic compounds, and/or one or more hydrophobic compounds.

Such compositions adhere well to bodily tissues (e.g., skin, mucosal tissue, and wounds) and thus are very effective topically. Thus, the present invention provides a wide variety of uses of the compositions. Particularly preferred methods involve topical application, particularly to mucosal tissues (i.e., mucous membranes including the anterior nares and other tissues of the upper respiratory tract), as well as skin (e.g., skin lesions) and wounds.

For certain applications in which limited antimicrobial activity is desired, compositions containing an antimicrobial lipid component can be used, whereas in other applications in which more broad antimicrobial activity is desired, compositions containing both an antimicrobial lipid component and an enhancer component are used. For example, in certain situations it may be desirable to kill or inactivate only one type of microorganism as opposed to all the microorganisms present. In such situations, compositions of the present invention that contain an antimicrobial lipid component without an enhancer component may be suitable.

Compositions of the present invention can be used to provide effective topical antimicrobial activity. For example, they can be used for hand disinfection, particularly in presurgical scrubs. They can be used to disinfect various body parts, particularly in patient presurgical skin antiseptics.

Compositions of the present invention can be used to provide effective topical antimicrobial activity and thereby treat and/or prevent a wide variety of afflictions. For example, they can be used in the treatment and/or prevention of afflictions that are caused, or aggravated by, microorganisms (e.g., Gram positive bacteria, Gram negative bacteria, fungi, protozoa, mycoplasma, yeast, viruses, and even lipid-enveloped viruses) on skin and/or mucous membranes, such as those in the nose (anterior nares, nasopharyngeal cavity, nasal cavities, etc.), outer ear, and middle ear, mouth, rectum, vagina, or other similar tissue. Particularly relevant organisms that cause or aggravate such afflictions include *Staphylococcus spp.*, *Streptococcus spp.*, *Pseudomonas spp.*, *Enterococcus spp.*, and *Escherichia spp.*, bacteria, as well as herpes virus, *Aspergillus spp.*, *Fusarium spp.*, and *Candida spp.* Particularly virulent organisms include *Staphylococcus aureus* (including resistant strains such as Methicillin Resistant *Staphylococcus Aureus* (MRSA), *Staphylococcus epidermidis*, *Streptococcus pneumoniae*, *Enterococcus faecalis*, Vancomycin Resistant *Enterococcus* (VRE), *Pseudomonas aeruginosa*, *Escherichia coli*, *Aspergillus niger*,

Aspergillus fumigatus, *Aspergillus clavatus*, *Fusarium solani*, *Fusarium oxysporum*, *Fusarium chlamydosporum*, *Candida albicans*, *Candida glabrata*, and *Candida krusei*.

Compositions of the present invention can be used for the prevention and/or treatment of one or more microorganism-caused infections or other afflictions. In particular, compositions of the present invention can be used for preventing and/or treating one or more of the following: skin lesions, conditions of the skin such as impetigo, eczema, diaper rash in infants as well as incontinent adults, inflammation around ostomy devices, shingles, and bacterial infections in open wounds (e.g., cuts, scrapes, burns, lacerations, chronic wounds); necrotizing fasciitis; infections of the outer ear; acute or chronic otitis media (middle ear infection) caused by bacterial, viral, or fungal contamination; fungal and bacterial infections of the vagina or rectum; vaginal yeast infections; bacterial rhinitis; ocular infections; cold sores; genital herpes; colonization by *Staphylococcus aureus* in the anterior nares (e.g. prior to surgery or hemodialysis); mucositis (i.e., inflammation as opposed to infection of a mucous membrane typically induced by non-invasive fungus); chronic sinusitis (e.g., that caused by bacterial or viral contamination); non-invasive fungus-induced rhinosinusitis; chronic colitis; Crohn's disease; burns; napkin rash; tinea pedis (i.e., athlete's foot); tinea curis (i.e., jock itch); tinea corporis (i.e., ringworm); candidiasis; strep throat, strep pharyngitis, and other Group A *Streptococci* infections; rosacea (often called adult acne); common cold; and respiratory afflictions (e.g., asthma). In sum, compositions of the present invention can be used for preventing and/or treating a wide variety of topical afflictions caused by microbial infection (e.g., yeast, viral, bacterial infections).

Compositions of the present invention can be used on a wide variety of surfaces. For example, they can be used on skin, mucosal tissue, wounds, and hard surfaces such as medical (e.g., surgical) devices, floor tiles, countertops, tubs, dishes, as well as on gloves (e.g., surgical gloves). They can also be impregnated into cloth, sponges, and paper products (e.g., paper towels and wipes), for example. Typically, compositions with hydrophobic components are used on skin, mucosal tissue, wounds, and medical devices that come in contact with such surfaces, whereas compositions with hydrophilic components are used on these surfaces as well as other hard surfaces (e.g., floor tiles).

Thus, the present invention also provides various methods of use of compositions of the present invention. Various embodiments of the present invention include: a method of preventing an affliction caused, or aggravated by, a microorganism on skin and/or a mucous membrane; a method of decolonizing at least a portion of the nasal cavities, anterior nares, and/or nasopharynx of a subject of microorganisms; a method of treating a middle ear infection in a subject (through the middle ear, the Eustachian tube, and/or the tympanic membrane); a method of treating chronic sinusitis in a subject (by treating at least a portion of the respiratory system, particularly the upper respiratory system, including the nasal cavities, anterior nares, and/or nasopharynx); a method of treating impetigo on the skin of a subject; a method of treating and/or preventing an infection on the skin, mucosal tissue, and/or wound of a subject; a method of treating a burn; a method of killing or inactivating microorganisms (e.g., killing bacteria and/or fungi, or inactivating viruses); a method for providing residual antimicrobial efficacy (e.g., antibacterial, antifungal, and/or antiviral efficacy) that results from leaving a residue or imparting a condition on a surface (such as skin, mucosal tissue, wound, and/or medical device that contacts such surfaces) that remains effective and provides significant antimicrobial activity; and a method of preventing and/or treating a subject for a common cold and/or respiratory affliction caused by a microbial infection.

It should be understood that compositions of the present invention can be used in situations in which there are no clinical indications of an affliction. For example, compositions of the present invention can be used in methods of decolonizing at least a portion of the nasal cavities (i.e., space behind the vestibule of the nose), anterior nares (i.e., the opening in the nose to the nasal cavities, also referred to as the external nares), and/or nasopharynx (i.e., the portion of the pharynx, i.e., throat, that lies above the point of food entry into the pharynx) of a subject of microorganisms. A suitable model to test for the effectiveness of compositions to decolonize the anterior nares has been established and is described by K. Kiser et al., Infect and Immunity, 67(10), 5001-5006 (1999). Compositions of the present invention can also be used to decolonize microorganisms from wounds.

Decolonization methods using compositions of the present invention are particularly useful in immunocompromised patients (including oncology patients,

diabetics, HIV patients, transplant patients an the like), particularly for fungi such as *Aspergillus spp.* and *Fusarium spp.*

5 In particular, compositions of the present invention can be used in chronic wounds to eliminate methicillin-resistant *Staphylococcus aureus*, which may or may not show clinical signs of infection such as inflammation, pus, exudate, etc. Also, it is of significance to note that certain compositions of the present invention can kill lipid-enveloped viruses, which can be very difficult to kill and can cause shingles (Herpes), chronic sinusitis, otitis media, and other local diseases.

10 Those of ordinary skill in the art will readily determine when a composition of the present invention provides antimicrobial activity using assay and bacterial screening methods well known in the art. One readily performed assay involves exposing selected known or readily available viable microorganism strains, such as *Enterococcus spp.*, *Aspergillus spp.*, *Escherichia spp.*, *Staphylococcus spp.*, *Streptococcus spp.*, *Pseudomonas spp.*, or *Salmonella spp.*, to a test composition at a
15 predetermined bacterial burden level in a culture media at an appropriate temperature. For the preferred compositions of the present invention this is most conveniently done by the Antimicrobial Kill Rate Test described in the Examples Section. Briefly, after a sufficient contact time, an aliquot of a sample containing the exposed bacteria is collected, diluted, and plated out on agar. The plated sample of bacteria is incubated
20 for forty-eight hours and the number of viable bacterial colonies growing on the plate is counted. Once colonies have been counted the reduction in the number of bacteria caused by the test composition is readily determined. Bacterial reduction is generally reported as log₁₀ reduction determined by the difference between the log₁₀ of the initial inoculum count and the log₁₀ of the inoculum count after exposure. Preferred
25 compositions of the present invention have an average of at least a 4 log reduction in test bacteria in 10 minutes.

Many of the preferred compositions were tested as described in the Examples Section for antimicrobial activity against MRSA (Gram positive, ATCC Number 16266), *E. coli* (Gram negative, ATCC Number 11229), and *Pseudomonas aeruginosa*
30 (Gram negative, ATCC Number 15442). In general, the *Pseudomonas aeruginosa* is often the most difficult to kill. Preferred compositions of the present invention also exhibit very rapid antimicrobial activity. As shown in the Examples Section, preferred formulations are able to achieve an average log reduction of at least 4 log against these

three organisms after a 10 minute exposure and preferably after a 5 minute exposure. More preferred compositions are able to achieve an average log reduction of at least 5 log and even more preferred at least 6 log against these three organisms after a 10 minute exposure and preferably after a 5 minute exposure.

5 For residual antimicrobial efficacy, compositions of the present invention preferably maintain an average log reduction of at least 1 log, more preferably at least 1.5 log, and even more preferably at least 2 log, for at least 0.5 hour, more preferably at least 1 hour, and even more preferably at least 3 hours after application to an affected site or after testing the composition on the forearm of a subject. To test this, a
10 composition was applied to the forearm of a subject as a uniform wet coating in an amount of approximately 4 milligrams per square centimeter (mg/cm^2) to the forearm of a healthy subject and allowed to thoroughly dry (typically a minimum of 10 minutes) over an area of approximately 5 x 5 cm. The dried composition was gently washed with 23°C normal saline (0.9% by weight sodium chloride). The saline washed
15 site was exposed to a known quantity of bacteria in an inoculum of about 10^6 bacteria/ml (typically *Staphylococcus epidermidis* or *E. coli*) for 30 minutes. The bacteria were recovered and treated with an effective neutralizer and incubated to quantify the bacteria remaining. Particularly preferred compositions retain at least 1 log reduction and preferably at least 2 log reduction of bacteria after a gentle rinse with
20 500 ml saline.

 Significantly, certain embodiments of the present invention have a very low potential for generating microbial resistance. For example, preferred compositions of the present invention have an increase in the ratio of final to initial MIC levels (i.e., minimum inhibitory concentration) of less than 16, more preferably less than 8, and
25 even more preferably less than 4. Thus, such compositions can be applied multiple times over one or more days to treat topical infections or to eradicate unwanted bacteria (such as nasal colonization of *Staphylococcus aureus*).

 Preferred compositions of the present invention have a generally low irritation level for skin, skin lesions, and mucosal membranes (including the anterior nares, nasal cavities, nasopharynx cavity and other portions of the upper respiratory tract).
30 For example, certain preferred compositions of the present invention are no more irritating than BACTROBAN ointment (on skin) or BACTROBAN NASAL (in the anterior nares) products available from Glaxo Smith Kline.

Preferred compositions of the present invention are substantive for relatively long periods of time to ensure adequate efficacy. For example, certain compositions of the present invention remain at the site of application with antimicrobial activity for at least 4 hours and more preferably at least 8 hours.

5 Preferred compositions of the present invention are physically stable. As defined herein "physically stable" compositions are those that do not significantly change due to substantial precipitation, crystallization, phase separation, and the like, from their original condition during storage at 23°C for at least 3 months, and preferably for at least 6 months. Particularly preferred compositions are physically stable if a 10-
10 milliliter (10-ml) sample of the composition when placed in a 15-ml conical-shaped graduated plastic centrifuge tube (Corning) and centrifuged at 3,000 revolutions per minute (rpm) for 10 minutes using a Labofuge B, model 2650 manufactured by Heraeus Sepatech GmbH, Osterode, West Germany has no visible phase separation in the bottom or top of the tube.

15 Preferred compositions of the present invention exhibit good chemical stability. This can be especially a concern with the antimicrobial fatty acid esters, which can often undergo transesterification, for example. Preferred compositions retain at least 85%, more preferably at least 90%, even more preferably at least 92%, and even more preferably at least 95%, of the antimicrobial lipid component after aging for 4 weeks at
20 40°C (an average of three samples) beyond the initial 5-day equilibration period at 23°C. The most preferred compositions retain an average of at least 97% of the antimicrobial lipid component after aging for 4 weeks at 40°C in a sealed container beyond the initial 5-day equilibration period at 23°C. The percent retention is understood to mean the weight percent of antimicrobial lipid component retained.
25 This is determined by comparing the amount remaining in a sample aged (i.e., aged beyond the initial 5-day equilibration period) in a sealed container that does not cause degradation, to the actual measured level in an identically prepared sample (preferably from the same batch) and allowed to sit at 23°C for five days. The level of antimicrobial lipid component is preferably determined using gas chromatography as
30 described in the Aging Study Using Gas Chromatography test method included in the Examples Section.

Antimicrobial Lipid Component

The antimicrobial lipid component is that component of the composition that provides at least part of the antimicrobial activity. That is, the antimicrobial lipid component has at least some antimicrobial activity for at least one microorganism. It is generally considered the main active component of the compositions of the present invention. The antimicrobial lipid component includes one or more fatty acid esters of a polyhydric alcohol, fatty ethers of a polyhydric alcohol, or alkoxyated derivatives thereof (of either or both of the ester and ether), or combinations thereof. More specifically and preferably, the antimicrobial component is selected from the group consisting of a (C8-C12)saturated fatty acid ester of a polyhydric alcohol, a (C12-C22)unsaturated fatty acid ester of a polyhydric alcohol, a (C8-C12)saturated fatty ether of a polyhydric alcohol, a (C12-C22)unsaturated fatty ether of a polyhydric alcohol, an alkoxyated derivative thereof, and combinations thereof. Preferably, the esters and ethers are monoesters and monoethers, unless they are esters and ethers of sucrose in which case they can be monoesters, diesters, monoethers, or monoethers. Various combinations of monoesters, diesters, monoethers, and diethers can be used in a composition of the present invention.

A fatty acid ester of a polyhydric alcohol is preferably of the formula $(R^1-C(O)-O)_n-R^2$, wherein R^1 is the residue of a (C8-C12)saturated fatty acid or a (C8-C22)unsaturated (including polyunsaturated) fatty acid, R^2 is the residue of a polyhydric alcohol (typically and preferably, glycerin, propylene glycol, and sucrose, although a wide variety of others can be used including pentaerythritol, sorbitol, mannitol, xylitol, etc.), and $n = 1$ or 2 . The R^2 group includes at least one free hydroxyl group (preferably, residues of glycerin, propylene glycol, or sucrose). Preferred fatty acid esters of polyhydric alcohols are esters derived from C8, C10, and C12 saturated fatty acids. For embodiments in which the polyhydric alcohol is glycerin or propylene glycol, $n = 1$, although when it is sucrose, $n = 1$ or 2 .

Exemplary fatty acid monoesters include, but are not limited to, glycerol monoesters of lauric (monolaurin), caprylic (monocaprylin), and capric (monocaprin) acid, and propylene glycol monoesters of lauric, caprylic, and capric acid, as well as lauric, caprylic, and capric acid monoesters of sucrose. Other fatty acid monoesters include glycerin and propylene glycol monoesters of oleic (18:1), linoleic (18:2), linolenic (18:3), and arachonic (20:4) unsaturated (including polyunsaturated) fatty

acids. As is generally known, 18:1, for example, means the compound has 18 carbon atoms and 1 carbon-carbon double bond. In certain preferred embodiments, the fatty acid monoesters that are suitable for use in the present composition include known monoesters of lauric, caprylic, and capric acid, such as that known as GML or the trade designation LAURICIDIN (the glycerol monoester of lauric acid commonly referred to as monolaurin or glycerol monolaurate), glycerol monocaprate, glycerol monocaprylate, propylene glycol monolaurate, propylene glycol monocaprate, propylene glycol monocaprylate, and combinations thereof.

Exemplary fatty acid diesters of sucrose include, but are not limited to, lauric, caprylic, and capric diesters of sucrose as well as combinations thereof.

A fatty ether of a polyhydric alcohol is preferably of the formula $(R^3-O)_n-R^4$, wherein R^3 is a (C8-C12)saturated aliphatic group or a (C8-C22)unsaturated (including polyunsaturated) aliphatic group, R^4 is the residue of glycerin, sucrose, or propylene glycol, and $n = 1$ or 2 . For glycerin and propylene glycol $n = 1$, and for sucrose $n = 1$ or 2 . Preferred fatty ethers are monoethers of (C8-C12)alkyl groups.

Exemplary fatty monoethers include, but are not limited to, laurylglyceryl ether, caprylglyceryl ether, caprylylglyceryl ether, laurylpropylene glycol ether, caprylpropyleneglycol ether, and caprylylpropyleneglycol ether. Other fatty monoethers include glycerin and propylene glycol monoethers of oleyl (18:1), linoleyl (18:2), linolenyl (18:3), and arachonyl (20:4) unsaturated and polyunsaturated fatty alcohols. In certain preferred embodiments, the fatty monoethers that are suitable for use in the present composition include laurylglyceryl ether, caprylglyceryl ether, caprylyl glyceryl ether, laurylpropylene glycol ether, caprylpropyleneglycol ether, caprylylpropyleneglycol ether, and combinations thereof.

The alkoxylated derivatives of the aforementioned fatty acid esters and fatty ethers (e.g., one which is ethoxylated and/or propoxylated on the remaining alcohol group(s)) also have antimicrobial activity as long as the total alkoxylate is kept relatively low. Preferred alkoxylation levels are disclosed in U.S. Pat. No. 5,208,257 (Kabara). In the case where the esters and ethers are ethoxylated, the total moles of ethylene oxide is preferably less than 5, and more preferably less than 2.

The fatty acid esters or fatty ethers of polyhydric alcohols can be alkoxylated, preferably ethoxylated and/or propoxylated, by conventional techniques. Alkoxylating

compounds are preferably selected from the group consisting of ethylene oxide, propylene oxide, and mixtures thereof, and similar oxirane compounds.

5 The compositions of the present invention include one or more fatty acid esters, fatty ethers, alkoxylated fatty acid esters, or alkoxylated fatty ethers at a suitable level to produce the desired result. Such compositions preferably include a total amount of such material of at least 0.01 percent by weight (wt-%), more preferably at least 0.1 wt-%, even more preferably at least 0.25 wt-%, even more preferably at least 0.5 wt-%, and even more preferably at least 1 wt-%, based on the total weight of the "ready to use" or "as used" composition. In a preferred embodiment, they are present in a total
10 amount of no greater than 20 wt-%, more preferably no greater than 15 wt-%, even more preferably no greater than 10 wt-%, and even more preferably no greater than 5 wt-%, based on the "ready to use" or "as used" composition. Certain compositions may be higher in concentration if they are intended to be diluted prior to use.

15 Preferred compositions of the present invention that include one or more fatty acid monoesters, fatty monoethers, or alkoxylated derivatives thereof can also include a small amount of a di- or tri-fatty acid ester (i.e., a fatty acid di- or tri-ester), a di- or tri-fatty ether (i.e., a fatty di- or tri-ether), or alkoxylated derivative thereof. Preferably, such components are present in an amount of no more than 50 wt-%, more preferably no more than 40 wt-%, even more preferably no more than 25 wt-%, even
20 more preferably no more than 15 wt-%, even more preferably no more than 10 wt-%, even more preferably no more than 7 wt-%, even more preferably no more than 6 wt-%, and even more preferably no more than 5 wt-%, based on the total weight of the antimicrobial lipid component. For example, for monoesters, monoethers, or alkoxylated derivatives of glycerin, preferably there is no more than 15 wt-%, more
25 preferably no more than 10 wt-%, even more preferably no more than 7 wt-%, even more preferably no more than 6 wt-%, and even more preferably no more than 5 wt-% of a diester, diether, triester, triether, or alkoxylated derivatives thereof present, based on the total weight of the antimicrobial lipid components present in the composition. However, as will be explained in greater detail below, higher concentrations of di- and
30 tri- esters may be tolerated in the raw material if the formulation initially includes free glycerin because of transesterification reactions.

Although in some situations it is desirable to avoid di- or tri-esters as a component of the starting materials, it is possible to use relatively pure tri-esters in the

preparation of certain compositions of the present invention and have effective antimicrobial activity.

Enhancer Component

5 Compositions of the present invention include an enhancer (preferably a synergist) to enhance the antimicrobial activity especially against Gram negative bacteria, such as *E. coli*. The enhancer component may include an alpha-hydroxy acid, a beta-hydroxy acid, other carboxylic acids, a (C1-C4)alkyl carboxylic acid, a (C6-C12)aryl carboxylic acid, a (C6-C12)alkyl carboxylic acid, a (C6-C12)aralkyl carboxylic acid, a (C6-C12)alkaryl
10 carboxylic acid, a phenolic compound (such as certain antioxidants and parabens), a (C1-C10)monohydroxy alcohol, or a glycol ether (i.e., ether glycol). Various combinations of enhancers can be used if desired.

 The alpha-hydroxy acid, beta-hydroxy acid, and other carboxylic acid enhancers are preferably present in their protonated, free acid form. It is not necessary for all of
15 the acidic enhancers to be present in the free acid form, however, the preferred concentrations listed below refer to the amount present in the free acid form. Furthermore, the chelator enhancers that include carboxylic acid groups are preferably present with at least one, and more preferably at least two, carboxylic acid groups in their free acid form. The concentrations given below assume this to be the case.

20 One or more enhancers may be used in the compositions of the present invention at a suitable level to produce the desired result. In a preferred embodiment, they are present in a total amount of at least 0.01 wt-%, based on the total weight of the ready to use composition. In a preferred embodiment, they are present in a total amount of no greater than 20 wt-%, based on the total weight of the ready to use composition.
25 Such concentrations typically apply to alpha-hydroxy acids, beta-hydroxy acids, other carboxylic acids, chelating agents, phenolics, ether glycols, (C5-C10)monohydroxy alcohols. Generally, higher concentrations are needed for (C1-C4)monohydroxy alcohols, as described in greater detail below.

 The total concentration of the enhancer component relative to the total
30 concentration of the antimicrobial lipid component is preferably within a range of 10:1 to 1:300, and more preferably 5:1 and 1:10, on a weight basis.

 An additional consideration when using an enhancer is the solubility and physical stability in the compositions. Many of the enhancers discussed herein are

insoluble in preferred hydrophobic components such as petrolatum. It has been found that the addition of a minor amount (typically less than 30 wt-%, preferably less than 20 wt-%, and more preferably less than 12 wt-%) of a hydrophilic component not only helps dissolve and physically stabilize the composition but improves the antimicrobial activity as well. These hydrophilic components are described below.

Alpha-hydroxy Acids. An alpha-hydroxy acid is typically a compound represented by the formula:



wherein: R^5 and R^6 are each independently H or a (C1-C8)alkyl group (straight, branched, or cyclic), a (C6-C12)aryl, or a (C6-C12)aralkyl or alkaryl group (wherein the alkyl group is straight, branched, or cyclic), wherein R^5 and R^6 may be optionally substituted with one or more carboxylic acid groups; and $n = 1-3$, preferably, $n = 1-2$.

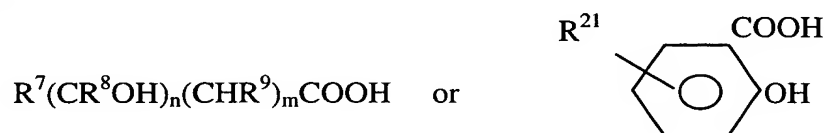
Exemplary alpha-hydroxy acids include, but are not limited to, lactic acid, malic acid, citric acid, 2-hydroxybutanoic acid, 3-hydroxybutanoic acid, mandelic acid, gluconic acid, glycolic acid, tartaric acid, alpha-hydroxyethanoic acid, ascorbic acid, alpha-hydroxyoctanoic acid, hydroxycaprylic acid, as well as derivatives thereof (e.g., compounds substituted with hydroxyls, phenyl groups, hydroxyphenyl groups, alkyl groups, halogens, as well as combinations thereof). Preferred alpha-hydroxy acids include lactic acid, malic acid, and mandelic acid. These acids may be in D, L, or DL form and may be present as free acid, lactone, or partial salts thereof. All such forms are encompassed by the term "acid." Preferably, the acids are present in the free acid form. In certain preferred embodiments, the alpha-hydroxy acids useful in the compositions of the present invention are selected from the group consisting of lactic acid, mandelic acid, and malic acid, and mixtures thereof. Other suitable alpha-hydroxy acids are described in U.S. Pat. No. 5,665,776 (Yu).

One or more alpha-hydroxy acids may be used in the compositions of the present invention at a suitable level to produce the desired result. In a preferred embodiment, they are present in a total amount of at least 0.25 wt-%, more preferably, at least 0.5 wt-%, and even more preferably, at least 1 wt-%, based on the total weight of the ready to use composition. In a preferred embodiment, they are present in a total amount of

no greater than 10 wt-%, more preferably, no greater than 5 wt-%, and even more preferably, no greater than 3 wt-%, based on the total weight of the ready to use composition. Higher concentrations may become irritating.

The ratio of alpha-hydroxy acid enhancer to total antimicrobial lipid component is preferably at most 10:1, more preferably at most 5:1, and even more preferably at most 1:1. The ratio of alpha-hydroxy acid enhancer to total antimicrobial lipid component is preferably at least 1:20, more preferably at least 1:12, and even more preferably at least 1:5. Preferably the ratio of alpha-hydroxy acid enhancer to total antimicrobial lipid component is within a range of 1:12 to 1:1.

Beta-hydroxy Acids. A beta-hydroxy acid is typically a compound represented by the formula:



wherein: R^7 , R^8 , and R^9 are each independently H or a (C1-C8)alkyl group (saturated straight, branched, or cyclic group), a (C6-C12)aryl, or a (C6-C12)aralkyl or alkaryl group (wherein the alkyl group is straight, branched, or cyclic), wherein R^7 and R^8 may be optionally substituted with one or more carboxylic acid groups; $m = 0$ or 1 ; $n = 1-3$ (preferably, $n = 1-2$); and R^{21} is H, (C1-C4)alkyl or a halogen.

Exemplary beta-hydroxy acids include, but are not limited to, salicylic acid, beta-hydroxybutanoic acid, tropic acid, and trethocanic acid. In certain preferred embodiments, the beta-hydroxy acids useful in the compositions of the present invention are selected from the group consisting of salicylic acid, beta-hydroxybutanoic acid, and mixtures thereof. Other suitable beta-hydroxy acids are described in U.S. Pat. No. 5,665,776 (Yu).

One or more beta-hydroxy acids may be used in the compositions of the present invention at a suitable level to produce the desired result. In a preferred embodiment, they are present in a total amount of at least 0.1 wt-%, more preferably at least 0.25 wt-%, and even more preferably at least 0.5 wt-%, based on the total weight of the ready to use composition. In a preferred embodiment, they are present in a total amount of no greater than 10 wt-%, more preferably no greater than 5 wt-%, and even

more preferably no greater than 3 wt-%, based on the total weight of the ready to use composition. Higher concentrations may become irritating.

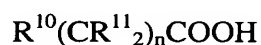
5 The ratio of beta-hydroxy acid enhancer to total antimicrobial lipid component is preferably at most 10:1, more preferably at most 5:1, and even more preferably at most 1:1. The ratio of beta-hydroxy acid enhancer to total antimicrobial lipid component is preferably at least 1:20, more preferably at least 1:15, and even more preferably at least 1:10. Preferably the ratio of beta-hydroxy acid enhancer to total antimicrobial lipid component is within a range of 1:15 to 1:1.

10 In systems with low concentrations of water, or that are essentially free of water, transesterification may be the principle route of loss of the Fatty Acid MonoEster (FAME), Fatty AlkylMonoETHER (FAMEth), and alkoxyated derivatives of these active ingredients. Thus, certain alpha-hydroxy acids (AHA) and beta-hydroxy acids (BHA) are particularly preferred since these are believed to be less likely to transesterify the ester antimicrobial lipid or other ester by reaction of the hydroxyl group of the AHA or BHA. For example, salicylic acid may be particularly preferred in certain formulations since the phenolic hydroxyl group is a much more acidic alcohol and thus much less likely to react. Other particularly preferred compounds in anhydrous or low-water content formulations include lactic, mandelic, malic, citric, tartaric, and glycolic acid.

20

Other Carboxylic Acids. Carboxylic acids other than alpha- and beta-carboxylic acids are suitable for use in the enhancer component. These include alkyl, aryl, aralkyl, or alkaryl carboxylic acids typically having equal to or less than 12 carbon atoms. A preferred class of these can be represented by the following formula:

25



30

wherein: R^{10} and R^{11} are each independently H or a (C1-C4)alkyl group (which can be a straight, branched, or cyclic group), a (C6-C12)aryl group, a (C6-C12) group containing both aryl groups and alkyl groups (which can be a straight, branched, or cyclic group), wherein R^{10} and R^{11} may be optionally substituted with one or more carboxylic acid groups; and $n = 0-3$, preferably, $n = 0-2$. Preferably, the carboxylic acid is a (C1-C4)alkyl carboxylic acid, a (C6-C12)aralkyl carboxylic acid, or a (C6-

C12)alkaryl carboxylic acid. Exemplary acids include, but are not limited to, acetic acid, propionic acid, benzoic acid, benzylic acid, nonylbenzoic acid, and the like. Particularly preferred is benzoic acid.

5 One or more carboxylic acids may be used in the compositions of the present invention at a suitable level to produce the desired result. In a preferred embodiment, they are present in a total amount of at least 0.1 wt-%, more preferably at least 0.25 wt-%, even more preferably at least 0.5 wt-%, and most preferably at least 1 wt-%, based on the ready to use concentration composition. In a preferred embodiment, they are present in a total amount of no greater than 10 wt-%, more preferably no greater
10 than 5 wt-%, and even more preferably no greater than 3 wt-%, based on the ready to use composition.

The ratio of the total concentration of carboxylic acids (other than alpha- or beta-hydroxy acids) to the total concentration of the antimicrobial lipid component is preferably within a range of 10:1 to 1:100, and more preferably 2:1 to 1:10, on a
15 weight basis.

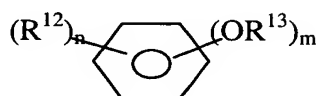
Chelators. A chelating agent (i.e., chelator) is typically an organic compound capable of multiple coordination sites with a metal ion in solution. Typically these chelating agents are polyanionic compounds and coordinate best with polyvalent metal
20 ions. Exemplary chelating agents include, but are not limited to, ethylene diamine tetraacetic acid (EDTA) and salts thereof (e.g., $\text{EDTA}(\text{Na})_2$, $\text{EDTA}(\text{Na})_4$, $\text{EDTA}(\text{Ca})$, $\text{EDTA}(\text{K})_2$), sodium acid pyrophosphate, acidic sodium hexametaphosphate, adipic acid, succinic acid, polyphosphoric acid, sodium acid pyrophosphate, sodium hexametaphosphate, acidified sodium hexametaphosphate,
25 nitrilotris(methylenephosphonic acid), diethylenetriaminepentaacetic acid, 1-hydroxyethylene, 1,1-diphosphonic acid, and diethylenetriaminepenta-(methylenephosphonic acid). Certain carboxylic acids, particularly the alpha-hydroxy acids and beta-hydroxy acids, can also function as chelators, e.g., malic acid and tartaric acid.

30 In certain preferred embodiments, the chelating agents useful in the compositions of the present invention include those selected from the group consisting of ethylenediaminetetraacetic acid and salts thereof, succinic acid, and mixtures thereof. Preferably, either the free acid or the mono- or di-salt form of EDTA is used.

One or more chelating agents may be used in the compositions of the present invention at a suitable level to produce the desired result. In a preferred embodiment, they are present in a total amount of at least 0.01 wt-%, more preferably at least 0.05 wt-%, even more preferably at least 0.1 wt-%, and even more preferably at least 1 wt-%, based on the weight of the ready to use composition. In a preferred embodiment, they are present in a total amount of no greater than 10 wt-%, more preferably no greater than 5 wt-%, and even more preferably no greater than 1 wt-%, based on the weight of the ready to use composition.

The ratio of the total concentration of chelating agents (other than alpha- or beta-hydroxy acids) to the total concentration of the antimicrobial lipid component is preferably within a range of 10:1 to 1:100, and more preferably 1:1 to 1:10, on a weight basis.

Phenolic Compounds. A phenolic compound enhancer is typically a compound having the following general structure:



wherein: m is 0 to 3 (especially 1 to 3), n is 1 to 3 (especially 1 to 2), each R^{12} independently is alkyl or alkenyl of up to 12 carbon atoms (especially up to 8 carbon atoms) optionally substituted with O in or on the chain (e.g., as a carbonyl group) or OH on the chain, and each R^{13} independently is H or alkyl or alkenyl of up to 8 carbon atoms (especially up to 6 carbon atoms) optionally substituted with O in or on the chain (e.g., as a carbonyl group) or OH on the chain, but where R^{13} is H, n preferably is 1 or 2.

Examples of phenolic enhancers include, but are not limited to, butylated hydroxy anisole, e.g., 3(2)-tert-butyl-4-methoxyphenol (BHA), 2,6-di-tert-butyl-4-methylphenol (BHT), 3,5-di-tert-butyl-4-hydroxybenzylphenol, 2,6-di-tert-4-hexylphenol, 2,6-di-tert-4-octylphenol, 2,6-di-tert-4-decylphenol, 2,6-di-tert-butyl-4-ethylphenol, 2,6-di-tert-4-butylphenol, 2,5-di-tert-butylphenol, 3,5-di-tert-butylphenol, 4,6-di-tert-butyl-resorcinol, methyl paraben (4-hydroxybenzoic acid methyl ester), ethyl paraben, propyl paraben, butyl paraben, 2-phenoxyethanol, as well as

combinations thereof. A preferred group of the phenolic compounds is the phenol species having the general structure shown above where $R^{13} = H$ and where R^{12} is alkyl or alkenyl of up to 8 carbon atoms, and n is 0, 1, 2, or 3, especially where at least one R^{12} is butyl and particularly tert-butyl, and especially the non-toxic members thereof. Some of the preferred phenolic synergists are BHA, BHT, methyl paraben, ethyl paraben, propyl paraben, and butyl paraben as well as combinations of these.

One or more phenolic compounds may be used in the compositions of the present invention at a suitable level to produce the desired result. The concentrations of the phenolic compounds in medical-grade compositions may vary widely, but as little as 0.001 wt-%, based on the total weight of the composition, can be effective when the above-described esters are present within the above-noted ranges. In a preferred embodiment, they are present in a total amount of at least 0.01 wt-%, more preferably at least 0.10 wt-%, and even more preferably at least 0.25 wt-%, based on the ready to use composition. In a preferred embodiment, they are present in a total amount of no greater than 8 wt-%, more preferably no greater than 4 wt-%, and even more preferably no greater than 2 wt-%, based on the ready to use composition.

It is preferred that the ratio of the total phenolic concentration to the total concentration of the antimicrobial lipid component be within a range of 10:1 to 1:300, and more preferably within a range of 1:1 to 1:10, on a weight basis.

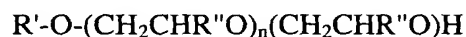
The above-noted concentrations of the phenolics are normally observed unless concentrated formulations for subsequent dilution are intended. On the other hand, the minimum concentration of the phenolics and the antimicrobial lipid components to provide an antimicrobial effect will vary with the particular application.

Monohydroxy Alcohols. An additional enhancer is a monohydroxy alcohol having 1-10 carbon atoms. This includes the lower (i.e., C1-C4) monohydroxy alcohols (e.g., methanol, ethanol, isopropanol, and butanol) as well as longer chain (i.e., C5-C10) monohydroxy alcohols (e.g., isobutanol, t-butanol, octanol, and decanol). In certain preferred embodiments, the alcohols useful in the compositions of the present invention are selected from the group consisting of methanol, ethanol, isopropyl alcohol, and mixtures thereof.

One or more alcohols may be used in the compositions of the present invention at a suitable level to produce the desired result. In a preferred embodiment, the short

chain (i.e., C1-C4) alcohols are present in a total amount of at least 10 wt-%, even more preferably at least 15 wt-%, even more preferably at least 20 wt-%, and even more preferably at least 25 wt-%, based on the total weight of the ready to use composition. In a preferred embodiment, the (C1-C4)alcohols are present in a total amount of no greater than 90 wt-%, more preferably no greater than 70 wt-%, and even more preferably no greater than 60 wt-%, based on the total weight of the ready to use composition. In another preferred embodiment longer chain (i.e., C5-C10) alcohols are present in a total amount of at least 0.1 wt-%, more preferably at least 0.25 wt-%, and even more preferably at least 0.5 wt-%, and most preferably at least 1.0%, based on the ready to use composition. In a preferred embodiment, the (C6-C10)alcohols are present in a total amount of no greater than 10 wt-%, more preferably no greater than 5 wt-%, and even more preferably no greater than 2 wt-%, based on the total weight of the ready to use composition.

15 Ether glycols. An additional enhancer is an ether glycol. Exemplary ether glycols include those of the formula:



20 wherein R' = H, a (C1-C8)alkyl, or a (C6-C12)aralkyl or alkaryl; and R'' = H, methyl, or ethyl; and n = 0-5, preferably 1-3. Examples include dipropylene glycol, triethylene glycol, the line of products available under the trade designation DOWANOL DB (di(ethylene glycol) butyl ether), DOWANOL DPM (di(propylene glycol)monomethyl ether), and DOWANOL TPnB (tri(propylene glycol) monobutyl ether), as well as
25 many others available from Dow Chemical, Midland MI.

One or more ether glycols may be used in the compositions of the present invention at a suitable level to produce the desired result. In a preferred embodiment, they are present in a total amount of at least 0.01 wt-%, based on the total weight of the ready to use composition. In a preferred embodiment, they are present in a total
30 amount of no greater than 20 wt-%, based on the total weight of the ready to use composition.

Surfactants

Compositions of the present invention can include one or more surfactants to emulsify the composition and to help wet the surface to aid in contacting the microorganisms. As used herein the term "surfactant" means an amphiphile (a molecule possessing both polar and nonpolar regions which are covalently bound) capable of reducing the surface tension of water and/or the interfacial tension between water and an immiscible liquid. The term is meant to include soaps, detergents, emulsifiers, surface active agents and the like. The surfactant can be cationic, anionic, nonionic, or amphoteric. This includes a wide variety of conventional surfactants; however, certain ethoxylated surfactants can reduce or eliminate the antimicrobial efficacy of the antimicrobial lipid component. The exact mechanism of this is not known and not all ethoxylated surfactants display this negative effect. For example, poloxamer (polyethylene oxide/polypropylene oxide) surfactants have been shown to be compatible with the antimicrobial lipid component, but ethoxylated sorbitan fatty acid esters such as those sold under the trade name TWEEN by ICI have not been compatible. It should be noted that these are broad generalizations and the activity could be formulation dependent. One skilled in the art can easily determine compatibility of a surfactant by making the formulation and testing for antimicrobial activity as described in the Examples Section. Combinations of various surfactants can be used if desired.

Preferred surfactants are those that have an HLB (i.e., hydrophile to lipophile balance) of at least 4 and more preferably at least 8. Even more preferred surfactants have an HLB of at least 12. Most preferred surfactants have an HLB of at least 15.

Examples of the various classes of surfactants are described below. In certain preferred embodiments, the surfactants useful in the compositions of the present invention are selected from the group consisting of sulfonates, sulfates, phosphonates, phosphates, poloxamer (polyethylene oxide/polypropylene oxide block copolymers), cationic surfactants, and mixtures thereof. In certain more preferred embodiments, the surfactants useful in the compositions of the present invention are selected from the group consisting of sulfonates, sulfates, phosphates, and mixtures thereof.

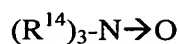
One or more surfactants may be used in the compositions of the present invention at a suitable level to produce the desired result. In a preferred embodiment, they are present in a total amount of at least 0.1 wt-%, more preferably at least 0.5 wt-

%, and even more preferably at least 1.0 wt-%, based on the total weight of the ready to use composition. In a preferred embodiment, they are present in a total amount of no greater than 10 wt-%, more preferably no greater than 5 wt-%, and even more preferably no greater than 2 wt-%, based on the total weight of the ready to use composition. The ratio of the total concentration of surfactant to the total concentration of the antimicrobial lipid component is preferably within a range of 5:1 to 1:100, more preferably 3:1 to 1:10, and most preferably 2:1 to 1:3, on a weight basis.

Cationic Surfactants. Exemplary cationic surfactants include, but are not limited to, salts of optionally polyoxyalkylenated primary, secondary, or tertiary fatty amines; quaternary ammonium salts such as tetraalkylammonium, alkylamidoalkyltrialkylammonium, trialkylbenzylammonium, trialkylhydroxyalkylammonium, or alkylpyridinium halides (preferably chlorides or bromides); imidazoline derivatives; amine oxides of a cationic nature (e.g., at an acidic pH).

In certain preferred embodiments, the cationic surfactants useful in the compositions of the present invention are selected from the group consisting of tetraalkyl ammonium, trialkylbenzylammonium, and alkylpyridinium halides, and mixtures thereof.

Also particularly preferred are amine oxide surfactants including alkyl and alkylamidoalkyldialkylamine oxides of the following formula:



wherein R^{14} is a (C1-C30)alkyl group (preferably a (C1-C14)alkyl group) or a (C6-C18)aralkyl or alkaryl group, wherein any of these groups can be optionally substituted in or on the chain by N-, O-, or S-containing groups such as amide, ester, hydroxyl, and the like. Each R^{14} may be the same or different provided at least one R^{14} group includes at least eight carbons. Optionally, the R^{14} groups can be joined to form a heterocyclic ring with the nitrogen to form surfactants such as amine oxides of alkyl morpholine, alkyl piperazine, and the like. Preferably two R^{14} groups are methyl and one R^{14} group is a (C12-C16)alkyl or alkylamidopropyl group. Examples of amine

oxide surfactants include those commercially available under the trade designations AMMONYX LO, LMDO, and CO, which are lauryldimethylamine oxide, laurylamidopropyldimethylamine oxide, and cetyl amine oxide, all from Stepan Company.

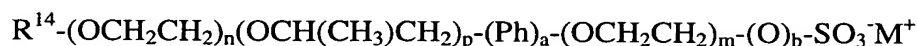
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Anionic Surfactants. Exemplary anionic surfactants include, but are not limited to, sarcosinates, glutamates, alkyl sulfates, sodium alkyleth sulfates, ammonium alkyleth sulfates, ammonium laureth-n-sulfates, laureth-n-sulfates, isethionates, glycerylether sulfonates, sulfosuccinates, alkylglyceryl ether sulfonates, alkyl phosphates, aralkyl phosphates, alkylphosphonates, and aralkylphosphonates. These anionic surfactants may have a metal or organic ammonium counterion. In certain preferred embodiments, the anionic surfactants useful in the compositions of the present invention are selected from the group consisting of:

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1. *Sulfonates and Sulfates.* Suitable anionic surfactants include sulfonates and sulfates such as alkyl sulfates, alkylether sulfates, alkyl sulfonates, alkylether sulfonates, alkylbenzene sulfonates, alkylbenzene ether sulfates, alkylsulfoacetates, secondary alkane sulfonates, secondary alkylsulfates, and the like. Many of these can be represented by the formulas:

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and

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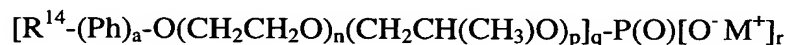
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wherein: a and b = 0 or 1; n, p, and m = 0-100 (preferably 0-20, and more preferably 0-10); R¹⁴ is defined as above provided at least one R¹⁴ or R¹⁵ is at least C₈; R¹⁵ is a (C₁-C₁₂)alkyl group (saturated straight, branched, or cyclic group) that may be optionally substituted by N, O, or S atoms or hydroxyl, carboxyl, amide, or amine groups; Ph = phenyl; and M is a cationic counterion such as H, Na, K, Li, ammonium, or a protonated tertiary amine such as triethanolamine or a quaternary ammonium group.

In the formula above, the ethylene oxide groups (i.e., the "n" and "m" groups) and propylene oxide groups (i.e., the "p" groups) can occur in reverse order as well as in a random, sequential, or block arrangement. Preferably for this class, R¹⁴ includes an alkylamide group such as R¹⁶-C(O)N(CH₃)CH₂CH₂- as well as ester groups such as -OC(O)-CH₂- wherein R¹⁶ is a (C8-C22)alkyl group (branched, straight, or cyclic group). Examples include, but are not limited to: alkyl ether sulfonates such as lauryl ether sulfates such as POLYSTEP B12 (n = 3-4, M = sodium) and B22 (n = 12, M = ammonium) available from Stepan Company, Northfield, IL and sodium methyl taurate (available under the trade designation NIKKOL CMT30 from Nikko Chemicals Co., Tokyo, Japan); secondary alkane sulfonates such as Hostapur SAS which is a Sodium (C14-C17)secondary alkane sulfonates (alpha-olefin sulfonates) available from Clariant Corp., Charlotte, NC; methyl-2-sulfoalkyl esters such as sodium methyl-2-sulfo(C12-16)ester and disodium 2-sulfo(C12-C16)fatty acid available from Stepan Company under the trade designation ALPHASTE PC-48; alkylsulfoacetates and alkylsulfosuccinates available as sodium laurylsulfoacetate (under the trade designation LANTHANOL LAL) and disodiumlaurethsulfosuccinate (STEPANMILD SL3), both from Stepan Company; alkylsulfates such as ammoniumlauryl sulfate commercially available under the trade designation STEPANOL AM from Stepan Company; dialkylsulfosuccinates such as dioctylsodiumsulfosuccinate available as Aerosol OT from Cytec Industries.

2. *Phosphates and Phosphonates.* Suitable anionic surfactants also include phosphates such as alkyl phosphates, alkylether phosphates, aralkylphosphates, and aralkylether phosphates. Many may be represented by the formula:

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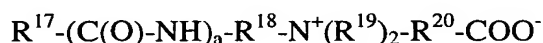
wherein: Ph, R¹⁴, a, n, p, and M are defined above; r is 0-2; and q = 1-3; with the proviso that when q = 1, r = 2, and when q = 2, r = 1, and when q = 3, r = 0. As above, the ethylene oxide groups (i.e., the "n" groups) and propylene oxide groups (i.e., the "p" groups) can occur in reverse order as well as in a random, sequential, or block arrangement. Examples include a mixture of mono-, di- and tri-(alkyltetraglycolether)-o-phosphoric acid esters generally referred to as trilaureth-4-

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phosphate commercially available under the trade designation HOSTAPHAT 340KL from Clariant Corp., as well as PPG-5 ceteth 10 phosphate available under the trade designation CRODAPHOS SG from Croda Inc., Parsipanny, NJ, and mixtures thereof.

5 Amphoteric Surfactants. Surfactants of the amphoteric type include surfactants having tertiary amine groups, which may be protonated, as well as quaternary amine containing zwitterionic surfactants. Those that have been particularly useful include:

10 1. *Ammonium Carboxylate Amphoterics.* This class of surfactants can be represented by the following formula:



15 wherein: a = 0 or 1; R¹⁷ is a (C7-C21)alkyl group (saturated straight, branched, or cyclic group), a (C6-C22)aryl group, or a (C6-C22)aralkyl or alkaryl group (saturated straight, branched, or cyclic alkyl group), wherein R¹⁷ may be optionally substituted with one or more N, O, or S atoms, or one or more hydroxyl, carboxyl, amide, or amine groups; R¹⁹ is H or a (C1-C8)alkyl group (saturated straight, branched, or cyclic group), wherein R¹⁹ may be optionally substituted with one or more N, O, or S atoms,
20 or one or more hydroxyl, carboxyl, amine groups, a (C6-C9)aryl group, or a (C6-C9)aralkyl or alkaryl group; and R¹⁸ and R²⁰ are each independently a (C1-C10)alkylene group that may be the same or different and may be optionally substituted with one or more N, O, or S atoms, or one or more hydroxyl or amine groups.

25 More preferably, in the formula above, R¹⁷ is a (C1-C18)alkyl group, R¹⁹ is a (C1-C2)alkyl group preferably substituted with a methyl or benzyl group and most preferably with a methyl group. When R¹⁹ is H it is understood that the surfactant at higher pH values could exist as a tertiary amine with a cationic counterion such as Na, K, Li, or a quaternary amine group.

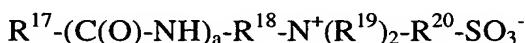
30 Examples of such amphoteric surfactants include, but are not limited to: certain betaines such as cocobetaine and cocamidopropyl betaine (commercially available under the trade designations MACKAM CB-35 and MACKAM L from McIntyre Group Ltd., University Park, IL); monoacetates such as sodium lauroamphoacetate;

diacetates such as disodium lauroamphoacetate; amino- and alkylamino-propionates such as lauraminopropionic acid (commercially available under the trade designations MACKAM 1L, MACKAM 2L, and MACKAM 151L, respectively, from McIntyre Group Ltd.).

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2. *Ammonium Sulfonate Amphoterics.* This class of amphoteric surfactants are often referred to as "sultaines" or "sulfobetaines" and can be represented by the following formula

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wherein R^{17} - R^{20} and "a" are defined above. Examples include cocamidopropylhydroxysultaine (commercially available as MACKAM 50-SB from McIntyre Group Ltd.). The sulfoamphoterics may be preferred over the carboxylate amphoterics since the sulfonate group will remain ionized at much lower pH values.

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Nonionic Surfactants. Exemplary nonionic surfactants include, but are not limited to, alkyl glucosides, alkyl polyglucosides, polyhydroxy fatty acid amides, sucrose esters, esters of fatty acids and polyhydric alcohols, fatty acid alkanolamides, ethoxylated fatty acids, ethoxylated aliphatic acids, ethoxylated fatty alcohols (e.g., octyl phenoxy polyethoxyethanol available under the trade name TRITON X-100 and nonyl phenoxy poly(ethyleneoxy) ethanol available under the trade name NONIDET P-40, both from Sigma, St. Louis, MO), ethoxylated and/or propoxylated aliphatic alcohols (e.g., that available under the trade name PLURONIC F127 from Sigma), ethoxylated glycerides, ethoxylated block copolymers with ethylene diaminetetraacetic acid (EDTA), ethoxylated cyclic ether adducts, ethoxylated amide and imidazoline adducts, ethoxylated amine adducts, ethoxylated mercaptan adducts, ethoxylated condensates with alkyl phenols, ethoxylated nitrogen-based hydrophobes, ethoxylated polyoxypropylenes, polymeric silicones, fluorinated surfactants (e.g., those available under the trade names FLUORAD-FS 300 from Minnesota Mining and Manufacturing Co., St. Paul, MN, and ZONYL from Dupont de Nemours Co., Wilmington, DE), and polymerizable (reactive) surfactants (e.g., SAM 211 (alkylene polyalkoxy sulfate) surfactant available under the trade name MAZON from PPG Industries, Inc.,

Pittsburgh, PA). In certain preferred embodiments, the nonionic surfactants useful in the compositions of the present invention are selected from the group consisting of Poloxamers such as PLURONIC from BASF, sorbitan fatty acid esters, and mixtures thereof.

5

Hydrophilic Component

Compositions of the present invention can include a hydrophilic or water-soluble component to help solubilize and/or physically stabilize the enhancer component in the composition. In addition, it has been found that the hydrophilic component can help to improve antimicrobial activity both in terms of speed of kill and extent of kill. Certain compositions may be solutions, emulsions (one liquid/gel/paste dispersed in another liquid/gel/paste), or dispersions (solid in liquid/paste/gel).

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A hydrophilic material is typically a compound that has a solubility in water of at least 7 wt-%, preferably at least 10 wt-%, more preferably at least 20 wt-%, even more preferably at least 25 wt-%, and even more preferably at least 40 wt-%, at 23°C. Most preferably, a hydrophilic component is infinitely miscible with water at 23°C.

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Exemplary hydrophilic components include, but are not limited to, water, polyhydric alcohols, lower alkyl ethers (i.e., having a sufficiently small number of carbon atoms to meet the solubility limit above), N-methylpyrrolidone, alkyl esters (i.e., having a sufficiently small number of carbon atoms to meet the solubility limit above), and the lower monohydroxy alcohols discussed above as enhancers, as well as combinations thereof. Thus, a lower monohydroxy alcohol can function as both a hydrophilic compound and an enhancer. Preferably, the hydrophilic components include polyhydric alcohols, lower alkyl ethers, and short chain esters. More preferably, the hydrophilic components include polyhydric alcohols.

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Suitable polyhydric alcohols (i.e., organic compounds having more than one hydroxyl group) have a molecular weight of less than 500, preferably less than 400, and more preferably less than 200. Examples of polyhydric alcohols include, but are not limited to, glycerol, propylene glycol, dipropylene glycol, polypropylene glycol, polyethylene glycol, diethylene glycol, pentaerythritol, trimethylolpropane, trimethylolethane, trimethylolbutane, sorbitol, mannitol, xylitol, pantothenol, ethylene glycol adducts of polyhydric alcohol, propylene oxide adducts of polyhydric alcohol, 1,3-butanediol, dipropylene glycol, diglycerine, polyglycerine, erythritol, sorbitan,

sugars (e.g., sucrose, glucose, fructose, mannose, xylose, saccharose, trehalose), sugar alcohols, and the like. Certain preferred polyhydric alcohols include glycols (i.e., those containing two hydroxyl groups) including glycerin and propylene glycol. Certain other preferred polyhydric alcohols include sucrose.

5 Ethers include materials such as dimethylisosorbide, polyethylene glycol and methoxypolyethylene glycols, block and random copolymers of ethylene oxide and propylene oxide, and laureth-4. Alkyl esters include triacetin, methyl acetate, esters of polyethoxylated glycols, and combinations thereof.

10 In certain preferred embodiments, the hydrophilic components useful in the compositions of the present invention include those selected from the group consisting of glycols, and in particular glycerin and propylene glycol, and mixtures thereof. Most preferably, the hydrophilic component is selected to match the polyhydric alcohol portion of any fatty acid monoester of a polyhydric alcohol antimicrobial present. For example, if the antimicrobial agent was glycerolmonolaurate (monolaurin) the most
15 preferred hydrophilic component is glycerin. In this manner, any transesterification reaction that may occur with the carrier solvent does not produce an undesirable by-product.

 One or more hydrophilic materials may be used in the compositions of the present invention at a suitable level to produce the desired result. In certain preferred
20 embodiments that also include the hydrophobic component as the primary component (i.e., the component used in the greatest amount and referred to as a "vehicle"), the hydrophilic component is present in a total amount of at least 0.1%, preferably at least 1 wt-%, more preferably at least 4 wt-%, and even more preferably at least 8 wt-%, based on the weight of the ready to use composition. In a preferred embodiment, the
25 hydrophilic component is present in a total amount of no greater than 60 wt-%, more preferably no greater than 40 wt-%, and even more preferably no greater than 20 wt-%, based on the ready to use composition. When the hydrophilic component is present in the greatest amount it is referred to as a "vehicle."

 If water is used in certain embodiments, it is preferably present in an amount of
30 less than 10 wt-%, more preferably less than 5 wt-%, and even more preferably less than 2 wt-%, based on the ready to use composition. For certain other embodiments, water can be used in a much greater amount, and can even be the primary component, as long as the composition is highly viscous. Preferably, such highly viscous

compositions have a viscosity of at least 500 centipoise (cps), more preferably at least 1,000 cps, even more preferably at least 10,000 cps, even more preferably at least 20,000 cps, even more preferably at least 50,000 cps, even more preferably at least 75,000 cps, even more preferably at least 100,000 cps, and even more preferably at least 250,000 cps (and even as high as about 500,000 cps, 1,000,000 cps, or more). The viscosity can be measured as described below in the Viscosity Test.

Hydrophobic Component

Certain preferred compositions of the present invention also include one or more hydrophobic materials. A hydrophobic material is typically an organic compound, which at 23°C is a liquid, gelatinous, semisolid or solid and has a solubility in water of less than 5% by weight, preferably less than 1% by weight, more preferably less than 0.5% by weight, and even more preferably less than 0.1% by weight. These materials include compounds typically considered emollients in the cosmetic art.

Examples of general emollients include, but are not limited to, short chain (i.e., C1-C6) alkyl or (C6-C12)aryl esters of long (i.e., C8-C36) straight or branched chain alkyl or alkenyl alcohols or acids and polyethoxylated derivatives of the alcohols; short chain (i.e., C1-C6) alkyl or (C6-C12)aryl esters of (C4-C12)diacids or (C4-C12)diols optionally substituted in available positions by -OH; (C2-C18)alkyl or (C6-C12)aryl esters of glycerol, pentaerythritol, ethylene glycol, propylene glycol, as well as polyethoxylated derivatives of these; (C12-C22)alkyl esters or (C12-C22)ethers of polypropylene glycol; (C12-C22)alkyl esters or (C12-C22)ethers of polypropylene glycol/polyethylene glycol copolymer; and polyether polysiloxane copolymers. Additional examples of hydrophobic components include cyclic dimethicones, polydialkylsiloxanes, polyaryl/alkylsiloxanes, silicone copolyols, long chain (i.e., C8-C36) alkyl and alkenyl esters of long (i.e., C8-C18) straight or branched chain alkyl or alkenyl alcohols or acids, long chain (i.e., C8-C36) alkyl and alkenyl amides of long straight or branched chain (i.e., C8-C36) alkyl or alkenyl amines or acids; hydrocarbons including straight and branched chain alkanes and alkenes such as squalene, and mineral oil, polysiloxane polyalkylene copolymers, dialkoxy dimethyl polysiloxanes; (C12-C22)alkyl and (C12-C22)alkenyl alcohols, and petroleum derived alkanes such as isoparafins, petrolatum, petrolatum USP, and blends thereof. In certain preferred embodiments, the hydrophobic components useful in the

compositions of the present invention include those selected from the group consisting of petrolatum USP and short chain (i.e., C1-C6) alkyl or (C6-C12)aryl esters of long (i.e., C8-C36) straight or branched chain alkyl or alkenyl alcohols or acids and polyethoxylated derivatives of the alcohols; short chain (i.e., C1-C6) alkyl or (C6-C12)aryl esters of (C4-C12)diacids or (C4-C12)diols optionally substituted in available positions by -OH (such as diisopropyladipate, diisopropylsebacate); (C1-C9)alkyl or (C6-C12)aryl esters of glycerol, pentaerythritol, ethylene glycol, propylene glycol (such as glyceryl tricaprilate/caprate); and mixtures thereof. For certain particularly preferred embodiments, the hydrophobic component is petrolatum.

One or more hydrophobic materials may be used in the compositions of the present invention at a suitable level to produce the desired result. In a preferred embodiment (in which the compositions include very little or no water), the hydrophobic component is present in a total amount of at least 50 wt-%, more preferably at least 70 wt-%, and even more preferably at least 80 wt-%, based on the ready to use composition. In a preferred embodiment, the hydrophobic component is present in a total amount of no greater than 99 wt-%, more preferably no greater than 95 wt-%, and even more preferably no greater than 92 wt-%, based on the ready to use composition. When the hydrophobic component is present in the greatest amount it is referred to as a "vehicle."

Optional Additives

Compositions of the present invention may additionally employ adjunct components conventionally found in pharmaceutical compositions in their art-established fashion and at their art-established levels. Thus, for example, the compositions may contain additional compatible pharmaceutically active materials for combination therapy (such as supplementary antimicrobials, anti-parasitic agents, antipruritics, astringents, local anaesthetics, or anti-inflammatory agents), or may contain materials useful in physically formulating various dosage forms of the present invention, such as excipients, dyes, perfumes, lubricants, thickening agents, stabilizers, skin penetration enhancers, preservatives, or antioxidants.

It will be appreciated by the skilled artisan that the levels or ranges selected for the required or optional components described herein will depend upon whether one is formulating a composition for direct use, or a concentrate for dilution prior to use, as

well as the specific component selected, the ultimate end-use of the composition, and other factors well known to the skilled artisan.

It will also be appreciated that additional antiseptics, disinfectants, or antibiotics may be included and are contemplated. These include, for example, addition of metals such as silver, copper, zinc; iodine and iodophors; chlorhexidine and its various salts such as chlorhexidine digluconate; polyhexamethylenebiguanide, parachlorometaxyleneol, triclosan, antimicrobial quaternary amines including polymeric quaternary amines, "azole" antifungal agents including clotrimazole, miconazole, econazole, ketoconazole, and salts thereof; and the like. Antibiotics such as neomycin sulfate, bacitracin, mupirocin, and the like, also may be included.

Formulations and Methods of Preparation

Many of the compositions of the present invention have exceptional broad spectrum antimicrobial activity and thus are generally not terminally sterilized but if necessary may be sterilized by a variety of industry standard techniques. For example, it may be preferred to sterilize the compositions in their final packaged form using electron beam. It may also be possible to sterilize the sample by gamma radiation or heat. Other forms of sterilization may be acceptable. It may also be suitable to include preservatives in the formulation to prevent growth of certain organisms. Suitable preservatives include industry standard compounds such as Parabens (methyl, ethyl, propyl, isopropyl, isobutyl, etc), 2 bromo-2 nitro-1,3, diol; 5 bromo-5-nitro-1,3 dioxane, chlorbutanol, diazolidinyl urea; iodopropyl nyl butylcarbamate, phenoxyethanol, halogenated cresols, methylchloroisothiazolinone and the like, as well as combinations of these compounds.

The compositions of the present invention preferably adhere well to skin, mucosal tissue, and wounds, in order to deliver the antimicrobial to the intended site over a prolonged period even in the presence of perspiration, drainage (e.g., mucosal secretions), or mild lavage. The compositions are typically non-aqueous, although high viscosity compositions can include a large amount of water. The component in the greatest amount (i.e., the vehicle) in the formulations of the invention may be any conventional vehicle commonly used for topical treatment of human or animal skin. The formulations are typically selected from one of the following three types: (1) anhydrous or nearly anhydrous formulations with a hydrophobic vehicle (i.e., the

hydrophobic component, which can include one or more hydrophobic compounds, is present in the greatest amount); (2) anhydrous or nearly anhydrous formulations with a hydrophilic vehicle (i.e., the hydrophilic component, which can include one or more hydrophilic compounds, is present in the greatest amount); and (3) highly viscous water-based formulations. These are discussed below.

(1) Anhydrous or Nearly Anhydrous Formulations with a Hydrophobic Vehicle. In certain preferred embodiments of the present invention, the compositions include an antimicrobial lipid component in a hydrophobic vehicle in combination with surfactant(s), an enhancer component, and a small amount of a hydrophilic component. In most instances the enhancers are not soluble in the hydrophobic component at room temperature although they may be at elevated temperatures. The hydrophilic component is generally present in a sufficient amount to stabilize (preferably to solubilize) the enhancer(s) in the composition. For example, when formulating with organic acid enhancers or certain solid surfactants in petrolatum many enhancers and surfactants will dissolve into the petrolatum at temperatures above 85°C; however, upon cooling, the enhancer and/or surfactant crystals or precipitates back out of solution making it difficult to produce a uniform formulation. If at least 0.1% and preferably at least 1.0% of a hydrophilic compound (e.g., a glycol) is added a stable formulation can be obtained. It is believed that these formulations produce an emulsion in which the enhancer and/or surfactant is dissolved, emulsified, or dispersed in the hydrophilic component which is emulsified into the hydrophobic component(s). These compositions are stable upon cooling and centrifuging.

The hydrophilic component also helps to stabilize many of the surfactants used in preferred formulations. For example, dioctylsulfosuccinate sodium salt (DOSS) dissolves in glycerin at elevated temperatures and helps keep the DOSS physically stable in the composition. Furthermore, it is believed that incorporation of the hydrophilic component in the formulation improves the antimicrobial activity. The mechanism for this is unknown; however, it may speed the release of the enhancer component and/or the antimicrobial lipid component.

The water content of these formulations is preferably less than 10 wt-%, more preferably less than 5 wt-%, and even more preferably less than 2 wt-%, in order to minimize hydrolysis of any ester based antimicrobial lipid present.

Furthermore, it has been found that it is particularly desirable where the antimicrobial lipid component includes an ester to use either glycerin or propylene glycol in the hydrophilic component. It is most preferred to use a hydrophilic compound that is identical to the glycol portion of the antimicrobial lipid, e.g., propylene glycol with the propylene glycol esters and glycerin with the glycerin esters. In this manner, transesterification of the antimicrobial lipid ester with the hydrophilic compound will not result in additional chemical species present. In fact, there is some evidence to show that use of glycerolmonolaurate, which is 95% pure, when formulated with glycerin as a hydrophilic compound results in formation of additional glycerol monolaurate due to transesterification of the diester with the glycerin to produce two moles of the monoester. For this reason, it may be possible to initially formulate with lower grade glycerin ester that contains considerable levels of diester present, as long as it transesterifies during manufacture and/or storage to produce a formulation that includes less than 15% diester and preferably less than 5% diester based on the total weight of antimicrobial lipid present.

These formulations can be relatively easily manufactured by first heating the hydrophobic component to 85°C, adding in the surfactant, hydrophilic component, and enhancer component, cooling to 65°C, and adding the antimicrobial lipid component above its melting point. Alternatively, the enhancer component can be predissolved in the hydrophilic component (optionally along with the surfactant) and added to the hydrophobic component either before or after addition of the antimicrobial lipid component. If either the antimicrobial lipid component or the hydrophobic component are solids at room temperature this is done at the minimum temperature necessary to melt all components. Exposure of ester containing antimicrobial lipids to enhancers that include either acid or ether groups to elevated temperatures for extended periods of time should be avoided to prevent transesterification reactions (unless this is deliberate in the case of utilizing lower purity fatty acid esters in combination with glycol hydrophilic components to produce the monoesters as discussed above).

Thus, the present invention provides methods of manufacture. One preferred method involves: dissolving the enhancer component in the hydrophilic component; combining the hydrophobic vehicle and the hydrophilic component with the enhancer component dissolved therein with mixing to form a mixture; optionally heating the hydrophobic vehicle to a temperature sufficient to form a pourable liquid (which for

many hydrophobic vehicles this is above its melting point) before or after combining it with the hydrophilic component and enhancer component; adding the antimicrobial lipid component to the mixture; and cooling the mixture before or after adding the antimicrobial lipid component.

5 The hydrophilic component may or may not be present in the formulations that include a hydrophobic vehicle. Thus, another preferred method of manufacture involves: combining the enhancer component and the hydrophobic vehicle with mixing to form a mixture; optionally heating the hydrophobic vehicle to a temperature sufficient to form a pourable liquid (which for many hydrophobic vehicles is above its
10 melting point) before or after combining it with the enhancer component; adding the antimicrobial lipid component to the mixture with mixing; and cooling the mixture before or after adding the antimicrobial lipid component.

 Surprisingly, it has been found that these compositions are significantly less irritating than formulations using completely hydrophilic components. In blind human
15 trials participants were asked to instill 0.5 gram (g) of ointments based on hydrophobic components (e.g., petrolatum) that include an AHA enhancer, surfactant, and 10% hydrophilic component (e.g., glycerin) as well as ointments based on hydrophilic components (e.g., PEG 400) using the same enhancer and surfactant. Surprisingly, the ointments based on the hydrophobic component was preferred by 100% of the
20 participants.

 The viscosity of these formulations intended for use on skin or in the anterior nares is preferably relatively high to prevent excessive drainage off the treatment site. In this regard the viscosity is preferably at least 500 Centipoise (cps), more preferably at least 1,000 cps, even more preferably at least 10,000 cps, even more preferably at
25 least 20,000 cps, even more preferably at least 50,000 cps, even more preferably at least 75,000 cps, even more preferably at least 100,000 cps, and even more preferably at least 250,000 cps (and even as high as about 500,000 cps, 1,000,000 cps, or more). The viscosity can be measured as described below in the Viscosity Test.

 Most preferably, the formulations intended for use on skin, anterior nares, or
30 where drainage would be a concern are essentially gelatinous at room temperature, having a significant yield point such that they do not flow readily at temperatures below 35°C. The viscosity is measured using the viscosity test described herein. Certain gelatinous vehicles may also have a characteristic temperature at which they

"melt" or begin to dramatically lose viscosity. Preferably this is higher than body temperature also to ensure that excess drainage of the composition of the treatment site does not occur. Therefore, the melting point of the composition is preferably greater than 32°C, more preferably greater than 35°C, and even more preferably greater than about 37°C. The melting point is taken as the lowest temperature at which the viscosity becomes dramatically less or is equal to or less than 100,000 cps.

Similarly the viscosity and/or melt temperature can be enhanced by either incorporating a crystalline or semicrystalline hydrophobic carrier such as a higher melting petrolatum, addition of an insoluble filler/thixotrope, or by addition of a polymeric thickener (e.g., a polyethylene wax in a petrolatum vehicle). Polymeric thickeners may be linear, branched, or slightly crosslinked. It is important for comfort that the formulations are relatively soft and that they spread easily to allow easy application, especially over a wound, rash, or infected area or in the anterior nares. A particularly preferred vehicle for use on skin, in the anterior nares, or in other areas where high viscosity is desirable is white petrolatum USP having a melting point greater than 40°C.

(2) Anhydrous or Nearly Anhydrous Formulations with a Hydrophilic Vehicle. Antimicrobial lipid components of this invention can be formulated into a water-soluble component such as that based on the hydrophilic compounds discussed above in combination with the synergist(s) and surfactant(s). Particularly preferred are polyethylene glycols (PEGs) including blends of different molecular weight PEGs. When using a hydrophilic component as the vehicle (i.e., the component used in the greatest amount, which can include one or more hydrophilic compounds), it should be preferably selected to maintain viscosity and melt temperature characteristics similar to those stated above for the anhydrous or nearly anhydrous formulations using a hydrophobic vehicle.

Similarly the viscosity can be enhanced by either incorporating a crystalline or semicrystalline hydrophilic compound such as a PEG, addition of an insoluble filler/thixotrope, or by addition of a polymeric thickener. Polymeric thickeners may be linear, branched, or slightly crosslinked. It is important for comfort that the formulations are relatively soft and that they spread easily to allow easy application, especially over a wound, rash, or infected area or in the anterior nares. For this reason,

a particularly preferred vehicle is based on a blend of a liquid or semi-solid PEG (PEG 400-1000) with a more crystalline PEG (PEG 1000-2000). Particularly preferred is a blend of PEG 400 with PEG 1450 in a ratio of 4:1.

5 In certain preferred embodiments of the present invention, the compositions are in the form of an ointment or cream. That is, the compositions are in the form of a relatively viscous state such that they are suitable for application to nasal passageways. Preferably, such compositions have a viscosity of at least 500 Centipoise (cps), more preferably at least 1,000 cps, even more preferably at least 10,000 cps, even more preferably at least 20,000 cps, even more preferably at least 50,000 cps, even more
10 preferably at least 75,000 cps, even more preferably at least 100,000 cps, and even more preferably at least 250,000 cps (and even as high as about 500,000 cps, 1,000,000 cps, or more). The viscosity can be measured as described below in the Viscosity Test.

15 (3) Water-based Formulations. Aqueous compositions of the present invention are those in which water is present in the greatest amount, thereby forming the "vehicle." For these systems it is particularly important that a relatively high viscosity be imparted to the composition to ensure that the antimicrobial composition is not rapidly dispersed off the afflicted area. These formulations also adhere well to tissue
20 and thus deliver the antimicrobial to the intended site over a prolonged period even in the presence of perspiration, drainage (e.g., mucosal secretions), or mild lavage. Such a high viscosity can be imparted by a thickener system. The thickener system of the invention is compatible with the antimicrobial lipid composition described above in order to provide suitable antimicrobial efficacy, chemical and physical stability,
25 acceptable cosmetic properties, and appropriate viscosity for retention in the afflicted area.

Preferably, compositions of this invention have a viscosity of at least 500 Centipoise (cps), more preferably at least 1,000 cps, even more preferably at least 10,000 cps, even more preferably at least 20,000 cps, even more preferably at least
30 50,000 cps, even more preferably at least 75,000 cps, even more preferably at least 100,000 cps, and even more preferably at least 250,000 cps (and even as high as about 500,000 cps, 1,000,000 cps, or more). The viscosity can be measured as described below in the Viscosity Test. Because certain optional ingredients, such as enhancers,

hydrophilic compounds, hydrophobic compounds, and the like, may effect the viscosity (either positively or negatively), the measured viscosity is that of the final composition.

5 Preferred thickener systems used in the compositions of the present invention are capable of producing viscoelastic compositions that are very stable. By varying the amount and type of thickener, the degree of elasticity can be adjusted from almost a purely viscous composition to a highly elastic and even gel-like composition. If emollients are added, increasing the elasticity and/or yield stress of the system imparts added stability to prevent separation of immiscible emollients. Excessive elasticity, 10 however, is not preferred because an elastic composition usually does not provide a cosmetically appealing product.

Significantly, thickener systems used in the present invention are capable of achieving high viscosities at relatively low total concentrations. The total concentration of the thickener system is preferably less than 8 wt-%, more preferably 15 less than 5 wt-%, and most preferably less than 3 wt-%, based on the total weight of the ready to use composition. Preferably, the total concentration of the thickener system can be as little as 0.5 wt-%, based on the total weight of the composition. For certain embodiments, however, the total concentration of thickener system is greater than 1 wt-%, based on the total weight of the ready to use composition.

20 The thickener system can include organic polymers or inorganic thixotropes such as silica gel, clays (such as bentonite, laponite, hectorite, montmorillonite and the like), as well as organically modified inorganic particulates materials, and the like. As used herein, an organic polymer is considered part of the thickener system if its presence in the composition results in an increase in the viscosity of the composition. Certain 25 polymers that do not have these characteristics may also be present in the composition but do not contribute significantly to the viscosity of the composition. For purposes of this invention, they are not considered part of the thickener system. For example, certain nonionic polymers such as lower molecular weight polyethylene glycols (e.g., those having a molecular weight of less than 20,000) do not increase the viscosity of 30 the composition significantly. These are considered part of the hydrophilic component, for example, rather than part of the thickener system.

The thickener system can be prepared from one or more nonionic, cationic, anionic, zwitterionic, or associative polymers as long as they are compatible with the

antimicrobial lipid and enhancer components of the composition. For example, certain acidic enhancers such as those that include carboxylic acid groups are most effective in their protonated form. This requires that the composition has an acidic pH. For this reason, many anionic thickeners based on neutralized carboxylic acid groups would not be suitable. For example, Carbopol-type thickeners based on polyacrylic acid salts do not typically thicken well at pH values of less than 5 and certainly less than a pH of 4.5. Therefore, at lower pH values (i.e., when acidic enhancers are present) if the aqueous compositions are thickened with anionic polymers, the polymers are preferably based on sulfonic acid, sulfate, phosphonic acid, or phosphate groups. These polymers are able to thicken at much lower pH values due to the lower pKa of these acid groups. Preferred polymers of this class include ARISTOFLEX HMB (ammonium acryloyldimethyltaurate/beheneth-25 methacrylate crosspolymer) and ARISTOFLEX ASV (ammonium acryloyldimethyltaurate/NVP copolymer) from Clariant Corporation. Other preferred sulfonic acid polymers are those described in U.S. Pat. No. 5,318,955.

Preferably, the compositions that include an acidic enhancer component are thickened using cationic or nonionic thickeners since these perform well at low pH. In addition, many of the nonionic and cationic polymers can tolerate higher levels of salts and other additives and still maintain high viscosity.

A preferred group of nonionic polymeric thickeners include modified celluloses, guar, xanthan gum, and other natural polymers such as polysaccharides and proteins, associative polymers based on nonionic ethylenically unsaturated monomers wherein at least one comonomer has at least 16 carbon atoms, and polymers based on ethylenically unsaturated monomers selected from the group consisting of acrylates, acrylamides, vinyl lactams, vinyl acetate and its hydrolyzed derivatives, methyl vinyl ethers, styrene, and acrylonitrile.

A preferred group of cationic polymeric thickeners include cationically modified celluloses, quaternized natural amino-functional polymers, and polymers based on ethylenically unsaturated monomers selected from the group consisting of acrylates, acrylamides, vinyl lactams, vinyl acetates, methyl vinyl ethers, styrene, and acrylonitrile.

Cationic polymers for use in the compositions of this invention can be selected from both permanently charged quaternary polymers (those polymers with quaternary

amines such as Polyquaternium 4, 10, 24, 32, and 37, described below) as well as protonated primary, secondary, and tertiary amine functional polymers that have been protonated with a suitable protonic acid. Preferred protonated cationic polymers are based on tertiary amines. The protonated cationic polymers are preferably protonated with suitable acids that will not result in undue skin irritation. These include, for example, (C1-C10)alkylcarboxylic acids optionally substituted by oxygen (e.g., acetic acid, alpha-hydroxy acids such as lactic acid, gluconic acid, benzoic acid, mandelic acid, and the like), (C1-C10)alkylsulfonic acids (e.g., methylsulfonic acid and ethylsulfonic acid), (C1-C10)alkylhydrogensulfates (e.g., methylhydrogensulfate) and mineral acids (e.g., hydrochloric acid, hydrobromic acid, sulfuric acid, phosphoric acid, and the like).

The charge on protonated cationic polymers is pH dependent. For this reason, in order to ensure the polymer is sufficiently protonated, the pH is adjusted appropriately and should be in the range of preferably 2-9.5, more preferably 2-8, and most preferably 2.5-7.5. The pH of preferred compositions that include acidic enhancers should be lower and is typically 2-5, and preferably 2-4. It should be noted that it is not necessary to have all of the amines on a particular polymer protonated. The level of protonation will to a certain extent be pH dependent. With certain polymers in order to obtain optimum thickening with low skin irritation it may be beneficial to only protonate a small percentage of the available amine groups while with other polymers it may be beneficial to protonate substantially all of the amine groups. This will be easily determined by one skilled in the art.

The quaternary, tertiary, secondary, and primary amine functional polymers may be chosen from natural polymers, modified natural polymers, as well as synthetic polymers. These polymers may be soluble or swellable in the aqueous solvent. Furthermore, these polymers may also possess hydrophobic side chains and thus be associative polymers.

Polymers can be classified as soluble, swellable, or associative in the aqueous compositions. Some polymers may fall into one or more of these classes. For example, certain associative polymers can be soluble in the aqueous system. Whether they are considered soluble, swellable, or associative in the aqueous system, suitable polymers for use in the compositions of the present invention may be film forming or not. Film forming polymers may retain the active antimicrobial component at the afflicted site

for longer periods of time. This may be desirable for certain applications. For example, some film forming polymers may produce compositions that could not be easily washed off with water after being applied and dried.

As used herein, a soluble polymer is one that in dilute solution (i.e., 0.01-0.1 wt-% in the desired aqueous solvent system defined as containing water and any other hydrophilic compounds), after heating for a sufficient time to ensure solubilization of any potentially soluble components, has no significant observable particles of greater than 1 micron in particle size, as determined by light scattering measurements using, for example, Malvern Masterisizer E Laser Particle Size Analyzer available from Malvern Co., Boston, MA.

As used herein, a swellable polymer is one that in dilute solution (i.e., 0.01-0.1 wt-% in the desired aqueous solvent system), after heating for a sufficient time to ensure solubilization of any potentially soluble components, has a significant (i.e., detectable) number of observable particles of greater than 1 micron in particle size, as determined by light scattering measurements using, for example, Malvern Masterisizer E Laser Particle Size Analyzer.

As used herein, an associative polymer is one that has greater than 2 hydrophobic chains per polymer molecule of greater than 16 carbon atoms. Examples of such polymers are as follows.

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Soluble Polymers--Cationic Natural Polymer Derivatives. Cationic modified cellulosic polymers are reported in the literature to be soluble in water. Such polymers have been found to be useful in the present invention. The most preferred modified cellulose products are sold under the trade names CELQUAT (National Starch and Chemicals Corp., Bridgewater, NJ) and UCARE (Amerchol Corporation, Edison, NJ). CELQUAT is a copolymer of a polyethoxylated cellulose and dimethyldiallyl ammonium chloride and has the Cosmetic, Toiletry and Fragrance Association (CTFA) designation Polyquaternium-4.

An alkyl modified quaternary ammonium salt of hydroxyethyl cellulose and a trimethyl ammonium chloride substituted epoxide can also be used. The polymer conforms to the CTFA designation Polyquaternium 24 and is commercially available as QUATRISOFT LM-200 from Amerchol Corp., Edison, NJ.

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A particularly suitable type of cationic polysaccharide polymer that can be used is a cationic guar gum derivative, such as guar hydroxypropyltrimonium chloride (Commercially available from Rhone-Poulenc under the trade designation JAGUAR).

5 Soluble Polymers--Cationic Synthetic Polymers. Synthetic cationic linear polymers useful in the present invention are preferably quite high in cationic charge density--generally having greater than 10 wt-% cationic monomer, preferably greater than 25 wt-%, and more preferably greater than 50 wt-%. This ensures a good cosmetic feel and may actually improve water solubility. In general, the polymers
10 useful in the present invention have sufficient molecular weight to achieve thickening at generally less than 5 wt-% polymer, but not too high that the lotion/cream/ointment feels slimy and stringy. While the composition of the polymer will dramatically affect the molecular weight at which sufficient thickening will occur, the polymers preferably have a molecular weight of at least 250,000 daltons, and more preferably at
15 least 500,000 daltons. The polymers preferably have a molecular weight of no greater than 3,000,000 daltons, and more preferably no greater than 1,000,000 daltons. The homopolymers are preferably prepared from methacryloyloxyalkyl trialkyl ammonium salt, acryloyloxyalkyl trialkyl ammonium salt, and/or quaternized dialkylaminoalkylacrylamidine salt. Preferably the polymers are copolymers of at least
20 two monomers selected from the group consisting of trialkylaminoalkyl acrylate and methacrylate salts, dialkyldiallyl ammonium salts, acrylamidoalkyltrialkyl salts, methacrylamidoalkyltrialkyl salts, and alkyl imidazolinium salts, N-vinyl pyrrolidinone, N-vinyl caprolactam, methyl vinyl ether, acrylates, methacrylates, styrene, acrylonitrile, and combinations thereof. Typically, for the salts the counterions
25 are preferably F⁻, Cl⁻, Br⁻, and CH₃(CH₂)_nSO₄⁻ where n = 0-4.

A variety of quaternary copolymers of varying quaternization, can be synthesized based on homo or copolymers of amino acrylates with methyl, ethyl, or propyl side chains. These monomers could also be copolymerized with other nonionic monomers including quaternary acrylic homopolymers, such as homopolymers of 2-
30 methacryloxyethyl trimethylammonium chloride and 2-methacryloxyethyl methyl diethyl ammonium bromide; and copolymers of quaternary acrylate monomers with a water-soluble monomers, such as Petrolite Product No. Q-0043, a proprietary

copolymer of a linear quaternary acrylate and acrylamide at high molecular weight (4-5 million MW).

Another useful soluble cationic polymer is N,N-dimethylaminopropyl-N-acrylamidine (which is quaternized with diethylsulfate) bound to a block of polyacrylonitrile. This block copolymer is available under the trade designation Hypan QT-100 from Lipo Chemicals Inc., Paterson, NJ. It is quite effective at thickening aqueous systems and has a good cosmetic feel. This polymer as received, however, has an objectionable amine odor. The odor could probably be masked with the proper fragrance, but is preferably removed prior to formulation (e.g., with a solvent cleaning process) so that the formulation can be supplied without fragrance.

Suitable cationic polymers include, for example, copolymers of 1-vinyl-2-pyrrolidine and 1-vinyl-3-methyl-imidazolium salt (e.g. chloride salt), referred to in the industry by the Cosmetic, Toiletry, and Fragrance Association, (CTFA) as Polyquaternium-16. This material is commercially available from BASF Wyandotte Corp. (Parsippany, N.J., USA) under the LUVIQUAT tradename (e.g. LUVIQUAT FC 370); copolymers of 1-vinyl-2-pyrrolidine and dimethylaminoethyl methacrylate, referred to in the industry (CTFA) as Polyquaternium-11. This material is available commercially from Gaf Corp., Wayne, NJ, under the trade designation GAFQUAT; cationic diallyl quaternary ammonium-containing polymers including, for example, dimethyldiallylammonium chloride homopolymer and copolymers of acrylamide and dimethyldiallylammonium chloride, referred to in the industry (CTFA) as Polyquaternium 6 and Polyquaternium 7, respectively.

Soluble Polymers-Nonionic. A variety of cellulosic ethers are reported in the literature to be soluble in water. Materials in this class that are nonionic and have been shown to be useful include: methylhydroxypropylcellulose, available as BENECEL MP 943 from Aqualon, Wilmington, DE; hydroxypropylcellulose, available as KLUCCEL (LF, GF, MF, HF) from Aqualon; hydroxybutylmethylcellulose (3.5% hydroxybutyl and 30% methoxyl) from Scientific Polymer Products, Ontario, N.Y; and hydroxyethylcelluloses, available under the trade designation NATROSOL from Aqualon. Xanthan gum, guar, locust bean gum, and other polysaccharides may also be suitable. These polymers may be produced from plant sources or can be produced

through microbial cell culture. Protein thickeners such as gelatin and pectin may also be useful.

5 Amine oxide polymers such as those described in U.S. Pat. No. 6,123,933 and those commercially available under the trade designation DIAFORMER Z-711, Z-712, Z-731, and Z-751 from Clariant Corp. are useful. Additionally, zwitterionic polymers, such as methacryloyl ethyl betaine/acrylate copolymer that are commercially available under the trade designation DIAFORMER Z-400 from Clariant Corp. can also be used. Zwitterionic polymers described in U.S. Pat. No. 6,590,051 may also be useful.

10 Carboxylic acid functional polymers including naturally occurring carboxylic acid functional polymers such as hyaluronic acid and derivatives of natural polymers such as carboxymethylcellulose, alginic acid and other alginate polymers, Fucogel (a polysaccharide consisting of three mono-saccharides, fucose, galactose, and galacturonic acid), hyaluronic acid, and the like, also may be useful. Synthetic polymers may also be useful, such as those based on carboxylic acid, phosphonic acid, 15 or sulfonic acid functional monomers, including but not limited to, polymers derived from acrylic acid, methacrylic acid, maleic anhydride, itaconic anhydride, sodium AMPS (the sodium salt of 2-acrylamido-2-methylpropane sulfonic acid), sulfopropyl acrylate or methacrylate, sulphomethylated acrylamide, allyl sulphonate, sodium vinyl sulphonate, combinations thereof, or other water-soluble forms of these or other 20 polymerizable carboxylic or sulphonic acids.

 Swellable Polymers. Many swellable polymers, which are slightly crosslinked, function as viscosifiers in aqueous solvent systems. In general, these swellable polymers are preferred because they tend to be far less "slimy" going on and once the 25 hands perspire and are exposed to water after treatment. Excessive crosslinking will result in polymers that do not swell sufficiently to increase the viscosity of the composition. In order to ensure adequate swelling, if a chemical crosslinker is used, the concentration of crosslinker is quite low, e.g., less than about 1000 parts per million (ppm), and preferably less than 500 ppm, based on the weight of the dry 30 polymer.

 A class of crosslinked polymers suitable for use in the compositions of the present invention include acrylamide and at least one other quaternary monomer selected from the group consisting of trialkylaminoalkylacrylate and methacrylate

salts, dialkyldiallyl ammonium salts, acrylamidoalkyltrialkyl ammonium salts, methacrylamidoalkyltrialkyl ammonium salts, and monomers that include imidazolinium salts. The counterions are preferably F^- , Cl^- , Br^- , and $CH_3(CH_2)_nSO_4^-$ where $n = 0-4$. Other comonomers may also be added including N-vinyl pyrrolidone, N-vinyl caprolactam, methyl vinyl ether, acrylates, methacrylates, styrene, and the like. A particularly preferred polymer is a poly(2-methacryloxyethyl trimethyl ammonium chloride) polydimethylaminoethyl methacrylate, which conforms to the CTFA designation Polyquaternium 37. Another preferred polymer includes acrylamide and methacryloyloxyethyl trimethyl ammonium chloride, which conforms to the CTFA designation Polyquaternium 32. These are commercially available from Allied Colloids Inc. of Suffolk, VA as SALCARE SC95, SC96, and SC92.

Other swellable polymers (i.e., slightly crosslinked polymers) can be prepared using ionizing radiation to crosslink. For example, polymers of N-vinyl lactams, such as N-vinyl pyrrolidone, when exposed to gamma radiation increase in molecular weight and may actually crosslink. This crosslinking allows for more efficient thickening (less polymer required to achieve a certain viscosity) and an improved cosmetic feel. Other polymers that when exposed to gamma radiation result in crosslinking, include polymers such as LUVIQUAT HM 552 (copolymers of vinylimidazolium methochloride and vinylpyrrolidone, which conforms to the CTFA designation Polyquaternium-16), and GAFQUAT HS-100 (vinylpyrrolidone/methacrylamidopropyltrimethylammonium chloride copolymer which conforms to the CTFA designation Polyquaternium-28).

Chemical crosslinking using polyunsaturated monomers such as diallyl maleate may also prove useful. Other suitable crosslinkers are multi-ethylenically unsaturated compounds wherein the ethylenic groups are vinyl groups (including substituted vinyl groups, such as isopropenyl groups), allyl groups, and/or methallyl groups, which groups are bonded to nitrogen or oxygen atoms. Vinyl, allyl, and methallyl groups, as used herein, include substituted derivatives. Exemplary compounds include divinyl, diallyl, or dimethallyl esters, ethers, amides, or ureas. Specific examples are disclosed in U.S. Pat. No. 5,225,473 (Duan) and U.S. Pat. No. 4,931,282 (Asmus et al.).

A range of crosslinked polyvinylpyrrolidone (PVP) materials have been prepared via covalent crosslinking with diallyl maleate or by radiation crosslinking of linear PVP powders. Crosslinked PVP prepared under these techniques can produce colloidal

particles which are highly swellable in aqueous solutions and thereby produce viscous solutions. The polymers are also nonionic and have excellent compatibility with cationic excipients.

5 Anionic swellable polymeric thickeners may also be useful. As described above preferred anionic polymers for use with antimicrobial compositions which include carboxylic acid functional enhancers (and are thus formulated at lower pH) are polymers having sulfonic acid, sulfonate, phosphonic acid, or phosphate groups.

10 Associative Polymers. Associative polymers can be used to thicken the compositions of the present invention as well. Such polymers thicken as a result of hydrophobic or Van de Waals association of hydrophobic side chains. Such associative polymers can form viscous to gelled aqueous solutions despite their relatively low molecular weights. Polymers that are alcoholic soluble can be modified by the addition of a long chain hydrophobic group. A preferred class of such associative polymers are based on nonionic ethylenically unsaturated monomers wherein at least one
15 comonomer has at least 16 carbon atoms.

An example is cetyl hydroxyethylcellulose, available as NATROSOL PLUS from Aqualon, which utilizes an associative mechanism to enhance the viscosity it produces. Grafted side chains of cetyl alkyl groups can associate with neighboring alkyl hydrophobes. These interpolymer associations can dramatically increase the
20 viscosification efficiency of the polymer. Longer chain alkyl, alkenyl, and aralkyl groups may also be suitable. For example, another preferred associative polymer is Arsitoflex HMB, which is ammonium acryloyldimethyltaurate/beheneth-25 methacrylate crosspolymer and is available from Clariant Corp.

25 Viscosity

Certain preferred compositions of the present invention have a viscosity of at least 500 Centipoise (cps) for ease of application topically. More preferably, compositions of the present invention have a viscosity of at least 1,000 cps, even more preferably at least 10,000 cps, even more preferably at least 20,000 cps, even more
30 preferably at least 50,000 cps, even more preferably at least 75,000 cps, even more preferably at least 100,000 cps, and even more preferably at least 250,000 cps (and even as high as about 500,000 cps, 1,000,000 cps, or more). Lower viscosity compositions can be used, however, in certain applications, such as for the treatment

of middle ear infection and chronic sinusitis. For example, afflictions of the middle ear (e.g., otitis media or infection of the middle ear) may be treated with compositions of the present invention having a viscosity lower than 1000 cps more readily by administration through the nose and into the Eustachian tubes.

5

Delivery

In the methods of the present invention, the antimicrobial compositions may be provided as a formulation suitable for delivery to skin and/or mucosal surfaces, for example. Suitable formulations can include, but are not limited to, creams, gels, foams, ointments, lotions, balms, waxes, salves, solutions, suspensions, dispersions, water in oil or oil in water emulsions, microemulsions, pastes, powders, oils, lozenges, boluses, and sprays, and the like. Spray formulations may include propellents such as those common to the industry including but not limited to dimethyl ether, lower alkanes such as propane and butane, HCFCs, perfluoroalkanes, and the like. In some embodiments, compositions of the present invention can be formulated into various consumer products, such as deodorants, shampoos, shower gels, detergents, household cleaning products, etc.

Topical antimicrobial treatment regimens according to the practice of this invention include applying a safe and effective amount of the compositions described herein directly to the infected or at-risk skin or mucous membrane; particularly, the nasal nares and passages that are particularly susceptible to microbial contamination. Compositions of the present invention can be delivered using a variety of techniques. Typically, the compositions are delivered to the skin and/or mucosal tissue in a manner that allows them to penetrate into the skin and/or mucosal tissue, as opposed to through the tissue into the blood stream. This concentrates the compositions locally at the site in need thereof. This can be accomplished by spraying, dipping, wiping, dropping, pouring, toweling, or the like, onto the area to be treated.

Various modes of administration can be used as needed. For example, afflictions of the middle ear (e.g., otitis media or infection of the middle ear) may be treated with compositions of the present invention by administration through the nose and into the Eustachian tubes or they can be instilled directly into the middle ear through the tympanic membrane. The formulations may traverse the tympanic membrane with the aid of a syringe or do so by diffusion. Penetration enhancers may be used to enhance

diffusion across the tympanic membrane. Various other methods will be well known to one of skill in the art depending on the desired location for contact of the antimicrobial compositions of the present invention.

5 An antimicrobial composition may be applied to a mucosal surface with the use of a delivery device such as cervical caps, diaphragms and solid matrices such as tampons, cotton sponges, cotton swabs, foam sponges, and suppositories. Accordingly, compositions of the present invention can also be incorporated in (e.g., impregnated into) cloth, sponges, paper products (e.g., paper towels, towellees, and wipes), tampons, undercast padding, and dental floss, for example.

10 In some embodiments, an applicator may be used to place the device and/or antimicrobial composition in the proper location, for example, on the mucosal surface of a vagina, nasal cavity, rectum, or the like. Examples of such applicators include, for example, cardboard or plastic tube applicators commonly used for inserting tampons or suppositories.

15 Also, compositions of the present invention can be coated onto medical devices that contact skin, mucous membranes, wounds, etc. Examples of such devices include catheters such as urinary tract catheters and vascular access catheters.

The dose and frequency of application will depend on many factors including the condition to be treated, the concentration of antimicrobial lipid and enhancer, the
20 microbe to be killed, etc. Typically, the compositions will be delivered in dosages of 0.1 gram to 5 grams for most applications. Application can be made once, or preferably several times daily for one or more days. Typically the composition is applied 1 or 2 times/day for 1-7 days. For example, decolonization of the anterior nares may require a dose of 0.25 gram (g) per nares applied 1-3 times per day for 1-5
25 days. Treatment of impetigo may require about 0.5g/15 cm² applied 1-3 times/day for 3-10 days.

TEST PROTOCOLS

ANTIMICROBIAL KILL RATE TEST

30 Antimicrobial compositions were challenged with test cultures of Methicillin Resistant *Staphylococcus aureus* (MRSA) #MS16266 and *Staphylococcus aureus* (*S. aureus*), ATCC #25923 (commercially available from American Type Culture

Collection, Rockville, MD), *Escherichia coli* (*E. coli*), ATCC # 11229, and *Pseudomonas aeruginosa* (*Pseudomonas ae.*), ATCC # 15442.

Bacteria Culture Preparation:

5 Bacteria were grown in Tryptic Soy Broth (TSB) (commercially available from Difco, Detroit, MI) at 35°C for 18-24 hours (hrs). A 0.3 milliliter (ml) culture suspension was spread on the surface of a Tryptic Soy Agar plate that was incubated at 35°C for 18-24 hrs. Bacterial cells were harvested from the agar plate with a glass L-rod by adding 3 ml of TSB and were transferred into a snap cap 5 ml polypropylene culture tube. The resulting cell suspension was called the working culture.

10 Ointment Test Procedure:

A 50 ml centrifuge tube was filled with 10 ml of each ointment antimicrobial composition. The tube was placed in a temperature controlled water bath equipped with stirring capability. The temperature of the composition was adjusted to 40°C +/- 2°C where most of the compositions became softened and could be easily mixed.
15 Other compositions may require higher or lower temperatures. Importantly, the temperature should not be increased above about 45°C at which point the bacteria will perish from temperature effects. It should be confirmed that the temperature did not kill the bacteria in the absence of the antimicrobial composition.

Liquid Test Procedure:

20 A 25 ml Erlenmeyer flask containing a magnetic stirring bar was filled with 20.0 ml of a liquid antimicrobial composition. The flask was placed in a temperature controlled water bath equipped with stirring capability. The magnetic stirrer was turned on and temperature of the composition was adjusted to 23°C +/- 2°C.

Exposure of Bacteria to the Compositions:

25 At the start of each exposure time, 0.1 ml of Methicillin Resistant *Staphylococcus aureus*, *Staphylococcus aureus*, *Escherichia coli*, or *Pseudomonas aeruginosa* working culture was added to the antimicrobial composition. The exposure times were 2 minutes, 5 minutes and 10 minutes. At the end of each exposure time, 1 ml of suspension was transferred to a test tube containing 9 ml Lethen broth (VWR
30 Scientific, Batavia, IL) at 23°C or 40°C (10^{-1} cell suspension). After vortexing, the neutralized 10^{-1} cell suspension was further diluted to 10^{-2} by transferring 1 ml into 9 ml Lethen broth tubes. From each of the two dilutions, 0.1 ml volume was plated onto a TSA plate and spread with the L-rod producing 10^{-2} and 10^{-3} dilutions. The

plates were incubated at $35^{\circ}\text{C} \pm 2^{\circ}\text{C}$ for 48 hrs and colony-forming units (CFU) were counted and recorded. The procedure was repeated using three to five replicate samples of each composition. The diluted bacterial suspensions were plated in duplicate.

5

Data Analysis:

Microbial kill rate was reported as a \log_{10} reduction which was determined by calculating the difference between the \log_{10} of the initial inoculum count and the \log_{10} of the inoculum count after exposure to compositions or components of the composition for 2-minute (T_2), 5-minute (T_5), and 10-minute (T_{10}) intervals.

10

The two duplicate plates at the selected dilution level were averaged and the initial inoculum count was calculated using the following formula:

Initial Inoculum Count = T_0 = Ave. CFU of 3 replicates \times 1/dilution level \times 0.005

15

Where the sample inoculums were diluted (0.1 ml in 10 ml of the compositions, the initial inoculum were reduced by 0.1 ml/10 ml, which equals 0.010).

For the test plates of each organism at each time period, the CFU's on all the 10^{-2} and 10^{-3} plates were counted. The dilution level that had counts between 25 and 250 was determined. The two duplicate plates at the selected dilution level were averaged and the test plate count at the given time was calculated using the following formula:

20

$T_2, T_5, \text{ and } T_{10} = \text{CFU of 3 replicates} \times 1/\text{dilution level}$

where the plate count of 3 replicates are at 2 minute, 5 minute, and 10 minute intervals, respectively.

25

For the compositions the log reduction was determined by taking the logarithm to the base 10 of T_0 , T_2 , T_5 , and T_{10} and using the following formulas:

Log reduction at 2 minutes = $\log_{10} T_0 - \log_{10} T_2$

Log reduction at 5 minutes = $\log_{10} T_0 - \log_{10} T_5$

Log reduction at 10 minutes = $\log_{10} T_0 - \log_{10} T_{10}$

30

The average of the replicates was calculated by averaging the log reductions at each time period.

AGING STUDY USING GAS CHROMATOGRAPHY

Antimicrobial Compositions were prepared and while in a well-mixed, liquid state, were poured into individual vials to solidify. The zero time (T_0) vials were refrigerated at 4°C and the other vials were placed in a LAB LINE Orbital Environmental Incubator and incubated at either 23°C or 40°C and 65°C at 200 RPM. Compositions incubated at 65°C were in the liquid state. These compositions were incubated with and without shaking to see if agitation contributed to loss of GML. One vial of each composition was removed after 7 days and after 4 weeks. After they were removed, they were shaken until they solidified and refrigerated at 4°C until assayed.

The internal standard, which was used for all extractions, contained 0.4 mg/ml monodecyl glycerol (GMC_{10}) from Sigma-Aldrich in chloroform and was prepared and stored in a clean glass bottle which was sealed with a TEFLON lined screw cap. At the time of assay, methanol was mixed with the stock standard in the ratio of 2 parts chloroform to 1 part methanol giving a stock internal standard which was 0.267 mg/ml in GMC_{10} .

The stock standard (1.8 mg/ml) was prepared by adding 18 mg of GML from Sigma-Aldrich to a tared 10 ml volumetric flask, recording the exact weight, filling it to the mark with the stock internal standard, and mixing it well. The solution was transferred to a clean glass vial, which was sealed with a TEFLON lined screw cap.

The working standard was diluted using volumetric pipettes, additional stock internal standard, and clean glass vials according to the following scheme.

Standard level	Standard	Volume of Standard	Volume of Internal Standard	GML (mg/ml)
1	Stock	5	5	0.9
2	Standard 1	2	4	0.3
3	Stock	1	8	0.2
4	Standard 3	3	3	0.1

The dilutions were stored in clean glass vials and sealed with TEFLON lined screw caps.

All test samples and matrices were allowed to reach room temperature before assay. They were mixed well by stirring with clean glass rods. Using graduated pipettes and clean glass vials which held 7-8 ml, the extractions were performed as follows: Triplicate 50 mg samples of each aged composition were added to tared vials and the exact weights recorded. (For samples that were emulsions with a larger droplet size, larger samples were needed to ensure a uniform sample. In those cases, a larger sample size was obtained and processed proportionately.) To these 5.0 ml of internal standard were added. The samples were mixed until they dissolved or were evenly dispersed and then 1.7 ml of 0.4 weight percent potassium chloride solution was added to each. The vials were capped, vortexed for 1 minute, and then centrifuged at top speed on a clinical centrifuge (IEC) until 2 clear phases resulted (3-5 minutes). The lower phase (organic) was separated from the upper phase (aqueous) by suction using a Pasteur Pipette, which had been inserted through the upper phase. It was transferred to a second vial containing a small amount (approximately 200 milligrams (mg)) of sodium sulfate in order to dry the sample. A portion was then transferred to an auto sampler for GC analysis.

Single extracts of each of the four standards were made in the same manner as the samples except that 50 mg of formulation matrix (formulated without GML, with the difference made up with another component (petrolatum or glycerin for Comparative Example D)) was added to each extraction vial followed by 5.0 ml of each of the working standards. An internal standard blank was also extracted as well as a sample matrix without any internal standard.

The order of analysis was: Internal Standard blank, standards (lowest to highest), solvent blank, samples (in random order), and calibration checks every 16 injections and at the end (level 2 standard). Each sample and standard was injected once.

The Gas Chromatography Conditions were:

Instrument	HP 5890 or 6890
Column	15 meter ZB-5, 0.25 micron (μ) film 0.25 mm ID
Carrier	He, 22 pounds per square inch (psi) constant pressure (6890-constant flow 1 milliliters per minute (ml/min))
Injection	2 microliter (μ l) split 1:60, injector temp 350°C
Liner	Restek SILTEK deactivated liner with SILTEK deactivated glass wool (Cat. No. 22406-213.5)

Program 110°C initial, 4°C/min to 210°C, 25°C/min to 350°C, hold 5 minutes
(min)
Detector FID at 350°C

5 The triplicate samples of each time point were prepared and analyzed once. The area ratio of GML/internal standard (GMC₁₀) was converted into mg GML/sample using the standard curves, which was then divided by the sample weight (100 mg) and multiplied by 100 to obtain a weight percent of GML in the sample. The weight percent from each of the triplicate samples were then averaged and a standard deviation was obtained.

10 Good linearity was obtained with correlation coefficient, $R > 0.999$ over the range of analysis. Response factors for the standard calibration checks were less than or equal to 2.6 percent of that standard in the initial curve.

EMERGENCE OF RESISTANCE TEST

15 Overnight cultures of each of 30 MRSA isolates and 30 Methicillin Susceptible *Staphylococcus aureus* (MSSA) isolates were grown in Mueller-Hinton broth (MHB) at 35°C in room air. Bacteria in the broth were concentrated by centrifugation for 15 minutes at 2,200 revolutions per minute (rpm). The spent broth was decanted and replaced with fresh MHB containing 0.5 µL per mL of each of three antimicrobial compositions (Examples 31(IPA), 32(IPA), and 33(IPA)) or 0.125 µg/mL of mupirocin lithium salt (Sigma Aldrich, Milwaukee, WI). The cultures were returned
20 to the incubator for 18 hours. Following incubation, each culture was again centrifuged and the bacterial pellet was divided into two aliquots. One aliquot was resuspended in MHB containing fresh antimicrobial compositions at twice the previous concentrations and returned to the incubator for continued exposure.

25 The second aliquot was screened for MRSA and MSSA by incubation with 2 mL of MHB containing 4 µg/mL of mupirocin or 1,200 µg/mL of Examples 31(IPA) or 32(IPA) or 33 (IPA). The resistance screens were incubated overnight at 35°C in room air. After incubation, each screen was subcultured to fresh MHB and incubated for 4 to 6 hours. Minimum inhibitory concentration (MIC) testing was performed on logarithmically growing bacteria recovered from the screen. This procedure was
30 repeated for 8 days. After 8 days of serial exposure, each bacterial pellet was

resuspended in bland MHB and incubated overnight. The MIC of each antimicrobial composition or mupirocin was determined as the MIC₉₀ (range) before and daily during serial passage.

5 VISCOSITY TEST

10 In the following Examples (except where indicated) viscosity was measured at 23°C at ambient pressure using a Brookfield LVDV-I⁺ viscometer equipped with a model D Brookfield heliopath and T spindles B-F. The spindle and speed was chosen for each particular sample such that the viscometer was operating in the middle of its range. All samples were allowed to equilibrate at 23°C for 24 hours prior to measurement. Preferably the viscosity is taken at the lowest speed possible while staying within 20-80% of the viscometer range and more preferably between 30-70% of the range. In all cases the sample size and container geometry was chosen to ensure that there were no wall effects. By "wall effects" it is meant the viscosity value is not
15 affected by the container and is essentially equivalent to the viscosity taken in an infinitely large container. For this reason lower viscosity samples required a larger sample size to accommodate the larger spindles. The following table outlines preferred spindles for various sample viscosities.

Sample Viscosity	T Spindle to Use
1,000-100,000	B
1,000-200,000	C
5,000-500,000	D
10,000-1,250,000	E
500,000-3,000,000	F

20

The viscosity of each sample was taken as the highest relatively stable reading achieved on the first path the spindle traversed using the heliopath adapter.

EXAMPLES

25

Objects and advantages of this invention are further illustrated by the following examples, but the particular materials and amounts thereof recited in these examples, as

well as other conditions and details, should not be construed to unduly limit this invention.

GLOSSARY of COMPONENTS

Acronym	Trade Name	Description	Source/Address
GML	LAURICIDIN	Glycerol monolaurate	MedChem Laboratories, Inc./ Galena, IL
	PURAC HIPURE 88	Lactic Acid (88%)	Purac America/ Lincolnshire, IL
		Mandelic Acid	Sigma-Aldrich/ St. Louis, MO
		Benzoic acid	Mallinckrodt Baker Inc./ Paris, KY
		Salicylic acid	Mallinckrodt Baker Inc.
		C ₁₀ H ₂₃ glycerin ether	(Preparation described in Example 18)
		Propylene glycol monocaprates	Uniquema/ Wilmington, DE
	CRODAPHOS SG	PPG-5 ceteth-10 phosphate	Croda Inc./ Parsippany, NJ
DOSS, 100 %	COMPLEMIX	Dioctylsulfosuccinate, sodium salt (Docusate, sodium)	Cytec Industries/ West Paterson, NJ
DOSS, 70 %	AEROSOL GPG	Dioctylsulfosuccinate, sodium salt, 70 % in ethanol/water	Cytec Industries
	POLYSTEP B12	Sodium laureth-4 sulfate	Stepan Company/ Northfield, IL
	MACKAM 50-SB	Lauramidopropylhydroxy sultaine	McIntyre Group Ltd./ University Park, IL
	HOSTAPUR SAS 93G	Sodium C14-C17 Sec alkyl sulfonate, 93% solids	Clariant Corp./ Charlotte, NC
	HOSTAPUR SAS 60	Sodium C14-C17 Sec alkyl sulfonate, 60 % solids	Clariant Corp

LMDO	AMMONYX LMDO	Lauramidopropyldimethylamine oxide	Stepan Company
	HYDROLITE 5	1,2 pentane diol	Dragoco Inc./ Totowa, NJ
PEG-400	CARBOWAX 400	Polyethylene glycol, MW=400	Union Carbide
DMI	ARLASOLVE DMI	dimethylisosorbide	Uniqema
	NIAX LG650	Glycerin initiated polypropylene glycol, equivalent wt = 89	Lyondell Chemical Worldwide Inc. / Houston, TX
	DOWANOL TPnB	Tripropyleneglycol	Sigma Aldrich
		Glycerin USP	Mallinkrodt Baker Inc.
Pet	Snow White PET USP	White Petrolatum	Penreco
		White beeswax	Acros
	PRISORINE 2021	Isopropyl isostearate	Unichem
	FINSOLV TN	C ₁₂ -C ₁₅ benzoate ester	Finetex
IPM		Isopropyl myristate	Cognis Corp./ Houston, TX
	CRODAMOL GTCC	Glycerol tricaprylate/caprate	Croda Inc.
	FILIPPOBENO Olive Oil	Olive oil, 100% Olive Oil	Imported by Salov North America Corp./ Hackensack, NJ
	CETIOL OE	Dioctylether	Cognis Corp.
		Mineral oil, USP	Paddock Laboratories Inc./ Minneapolis, MN
BHA		Butylated hydroxyanisole	Eastman Chemical/ Kingsport, TN
EDTA (Na) ₂		Sodium salt of ethylene diamine tetraacetic acid	W. R. Grace/ Nashua, NH
		Methyl paraben	Nipa/ Wilmington, DE
		Propyl paraben	Nipa/ Wilmington, DE
		Glycolic acid	Sigma-Aldrich

	PLURONIC P-65	Poloxamer/ block copolymer of propylene oxide and ethylene oxide	BASF Corp./ Parsippany, NJ
	ARISTOFLEX HMB	Ammonium acryloyldimethylsulfate/beneth 25 methacrylate crosspolymer	Clariant Corp.
	SALCARE SC92	Copolymer of acrylamide and trimethylaminoethylmethacrylate chloride salt	Ciba Specialty Chemicals Corp./ High Point, NC
	NATROSOL PLUS TYPE	Cetyl hydroxyethyl cellulose	Hercules, Aqualon Division/ Wilmington, DE

EXAMPLES 1-2 and COMPARATIVE EXAMPLE A

Antimicrobial compositions were prepared using the components shown in Table 1a. White petrolatum was heated in a beaker to at least approximately 82°C. In another beaker, glycerin and DOSS were heated until the DOSS was dissolved and this solution was allowed to cool to approximately 82°C. Next the contents of the first beaker was mixed with the contents of the second beaker with a mixing propeller. Mixing was continued until the mixture cooled to 71°C at which point the GML was added and mixing continued as the mixture continued to cool. When the mixture had cooled to about 54°C, the lactic acid was added and mixing continued until the composition was about to congeal. Just before the composition congealed at approximately 43°C, the composition was removed from the mixer and poured into ointment jars.

Table 1a					
Example No.	Components (weight percent)				
	GML	Lactic Acid (88%)	DOSS (100%)	Glycerin	White Petrolatum
1	3.02	1.11	0.97	9.82	85.08
2	3.01	1.13	0.00	10.00	85.86
Comparative A	0.00	0.00	0.99	10.07	88.94

The compositions of Examples 1-2 and Comparative Example A were evaluated using the Antimicrobial Kill Rate Test and the results are shown in Table 1b.

Table 1b						
Example No.	MRSA (log reduction)			<i>E. coli</i> (log reduction)		
	After 2 minutes	After 5 minutes	After 10 minutes	After 2 minutes	After 5 minutes	After 10 minutes
1	3.02	3.84	6.47	3.59	5.25	5.29
2	<3.02	3.02	3.14	2.88	3.54	3.16
Comparative A	2.15	2.50	2.73	2.42	2.42	2.82

- 5 The results indicate that the full formulation of Example 1 had good kill against both MRSA (Gram positive) and *E. coli* (Gram negative) organisms. The log reduction was in excess of 3.5 logs after 5 minutes and 5 logs after 10 minutes. Elimination of the surfactant from the formulation (Example 2) resulted in a significant reduction in antimicrobial efficacy. Elimination of the antimicrobial lipid and enhancer resulted in poor kill rate - less than 3 log reduction after 10 min (Comparative Example A).

EXAMPLES 3-7

- 15 Antimicrobial compositions were prepared as described in Examples 1-2 using the components shown in Table 2a. Mandelic acid was ground into a fine powder using a mortar and pestle and added to the glycerin and DOSS and heated to about 88°C for Examples 3 and 4 or added directly to the hot, molten petrolatum at about 82°C for Examples 5 and 6.

Table 2a					
Example No.	Components (weight percent)				
	GML	Mandelic Acid	DOSS (100%)	Glycerin	White Petrolatum
3	3.00	1.00	1.00	10.00	85.00
4	3.03	0.92	0.00	10.11	85.94

5	3.00	1.00	1.00	0.00	95.00
6	3.00	1.00	0.00	0.00	96.00
7	2.97	0.90	0.00	0.96	95.17

The compositions of Examples 3-7 were evaluated using the Antimicrobial Kill Rate Test and the results are shown in Table 2b and 2c.

Table 2b						
Example No.	MRSA (log reduction)			<i>E. coli</i> (log reduction)		
	After 2 minutes	After 5 minutes	After 10 minutes	After 2 minutes	After 5 minutes	After 10 minutes
3	3.6	5.7	5.9	4.0	5.6	6.1
4	2.8	3.9	4.3	5.7	5.6	6.0
5	5.0	5.8	5.4	5.4	5.8	6.3
6	2.4	2.6	3.6	3.2	3.3	3.7
7	2.3	3.1	4.1	4.0	3.9	4.7

Table 2c			
Example No.	<i>Pseudomonas ae.</i> (log reduction)		
	After 2 minutes	After 5 minutes	After 10 minutes
3	4.4	6.4	6.5
4	3.3	4.2	5.1
5	4.0	4.6	5.7
6	2.9	2.9	3.2
7	2.9	3.6	3.9

5

10

Example 3 contained a hydrophilic component (glycerin) and surfactant (DOSS) in addition to the antimicrobial lipid (GML) and enhancer (mandelic acid). This sample had the best antimicrobial activity overall, achieving greater than 5.9 log reduction against all three organisms at 10 minutes. Example 4 contained no surfactant (no DOSS), which led to a decrease in activity over Example 3. Example 5 which contained no hydrophilic component had decreased activity over Example 3 but the effect was not as great as elimination of the surfactant. Example 6 containing no hydrophilic component or surfactant showed relatively poor antimicrobial activity.

Addition of only 1% hydrophilic component (Example 7) showed an improvement in antimicrobial activity.

EXAMPLE 8

- 5 An antimicrobial composition was prepared using the components listed in Table 3a. GML, isopropyl isosterate, beeswax and FINSOLV TN were combined in a beaker, heated and stirred with a propeller mixer until a clear solution was obtained. Stirring was continued while cooling the solution to about 48°C when the lactic acid was added. Stirring and cooling continued until the temperature was 43°C when the composition was removed from the mixer and poured into the ointment jar.
- 10

Table 3a					
Example No.	Components (weight percent)				
	GML	Lactic acid (88%)	White Beeswax	Isopropyl isosterate	FINSOLV TN
8	10.00	1.00	20.00	29.00	40.00

The composition of Example 8 was evaluated using the Antimicrobial Kill Rate Test and the results are shown in Table 3b and 3c.

15

Table 3b						
Example No.	MRSA (log reduction)			<i>E. coli</i> (log reduction)		
	After 2 minutes	After 5 minutes	After 10 minutes	After 2 minutes	After 5 minutes	After 10 minutes
8	>6.3	>6.3	>6.3	7.3	7.3	7.3

Table 3c			
Example No.	<i>Pseudomonas ae.</i> (log reduction)		
	After 2 minutes	After 5 minutes	After 10 minutes
8	8.0	8.0	8.0

The results indicated that the antimicrobial lipid plus enhancer in a non-petrolatum-based ointment had an exceptional kill rate of MRSA, *E. coli*, and *Pseudomonas ae*.

5 EXAMPLES 9-16

Antimicrobial Compositions were prepared as described in Examples 1-2 using the components shown in Table 4a. The surfactants were added like DOSS in Example 1.

Table 4a							
Example No.	Components (weight percent)						
	GML	Lactic acid	Glycerin	Surfactant		Component	
				Type	Amt.	Type	Amt.
9	3.00	1.00	10.00	CRODAFOS SG	2.00	Pet	84.00
10	3.00	1.00	10.00	DOSS (100%)	2.00	Pet	84.00
11	3.00	1.00	10.00	POLYSTEP B12	2.00	Pet	84.00
12	3.00	1.00	10.00	MACKAM 50-SB	2.00	Pet	84.00
13	3.00	1.00	10.00	HOSTAPUR SAS 93G	2.00	Pet	84.00
14	3.00	1.00	10.00	LMDO	2.00	Pet	84.00
15	3.00	1.00	10.00	DOSS (100%)	2.00	PEG	84.00
16	3.00	1.00	10.00	HOSTAPUR SAS 60	2.00	Pet	84.00

10

The compositions of Examples 9-16 were evaluated using the Antimicrobial Kill Rate Test and the results are shown in Table 4b.

Table 4b						
Example No.	MRSA (log reduction)			<i>E. coli</i> (log reduction)		
	After 2 minutes	After 5 minutes	After 10 minutes	After 2 minutes	After 5 minutes	After 10 minutes
9	6.41	6.17	6.41	5.29	5.56	2.65
10	3.33	3.38	6.17	5.85	5.54	6.14
11	5.74	6.41	5.88	3.49	4.34	6.11
12	4.18	5.05	5.90	2.63	2.80	4.47
13	5.73	6.11	6.11	6.03	6.23	6.23
14	3.45	5.16	5.78	2.69	3.40	4.05
15	6.11	6.11	6.11	6.23	6.23	6.23
16	5.73	5.02	6.22	6.07	6.17	6.17

The results indicated that Examples 9, 13, 15, and 16 had exceptional kill rates (>5 logs) after only 2 minutes against both MRSA and *E. coli*. The surfactants in these examples were anionic (sulfate, sulfonate, and phosphate). Example 11 also had very a good kill rate; however, the ethoxylation on this surfactant may have contributed to the lower efficacy shown against *E. coli* at the 2-minute and 5- minute time intervals. Example 10 contained DOSS, which had an exceptional kill rate (>6 logs) against both MRSA and *E. coli* after 10 minutes of exposure. Examples 12 and 14 contained zwitterionic and amine oxide surfactants, respectively, and the kill rate, while still good, was not as good as that of the anionic surfactants.

EXAMPLE 17

The preparation of the C₁₀H₂₃ Glycerin Ether was a two step process.

First isopropylidene glycerol was prepared by adding 100 grams (g) glycerol, 400 ml acetone, 0.65 g p-toluenesulfonic acid, and 50 g of 3A molecular sieves to a 1-liter NALGENE bottle with a cap. Rolling the bottle on a roller for 24 hours mixed the contents of the bottle. Next 0.95 g potassium carbonate (K₂CO₃) was added to the contents. The mixture was filtered, passed through an activated alumina column, concentrated on a rotary evaporator, and distilled using a water aspirator to pull a vacuum (boiling point (bp) approximately 100°C). The final product was then used to prepare glycerol ether.

Second a 1-liter round-bottomed flask was purged with nitrogen and 500 ml xylene, 42 g isopropylidene glycerol, and 53.5 g potassium hydroxide (KOH) were added to the flask. The reaction flask was fitted with an overhead stirrer and a Dean-Stark trap. The contents were heated at reflux for approximately 15 hrs with azeotropic removal of H₂O. While continuing to heat at reflux, 61.4 g decyl bromide in 100 ml xylene was added dropwise to the reaction. After the addition was completed, the reaction was heated an additional 24 hrs at reflux. The contents were cooled, transferred to a separatory funnel, washed with deionized water 5 times using 100 ml of water each time, dried over magnesium sulfate (MgSO₄), filtered and concentrated on a rotarevaporator. The final product was distilled at reduced pressure (boiling point (bp) was approximately 136°C at 0.5 millimeter (mm) Hg).

An antimicrobial composition was prepared using the components in Table 5a. The white petrolatum was heated to approximately 93°C and the DOSS and the glyceryl ether were added to it while stirring using a mixing propeller. The mixture was stirred while being held at 93°C until a clear solution was formed. The mixture was allowed to start cooling with continuous stirring. When the mixture reached approximately 65°C the glycerin was added and the cooling and stirring continued. When the mixture reached approximately 49°C the lactic acid was added and cooling and stirring continued until the composition was about to congeal (approximately 38°C) and then it was poured into an ointment jar.

Table 5a					
Example No.	Components (weight percent)				
	88 % Lactic Acid	C ₁₀ H ₂₃ glycerin ether	100% DOSS	Glycerin	White petrolatum
17	1.13	1.46	1.02	10.07	88.94

The compositions of Example 17 were evaluated using the Antimicrobial Kill Rate Test and the results are shown in Table 5b.

Table 5b						
Example No.	MRSA (log reduction)			<i>E. coli</i> (log reduction)		
	After 2 minutes	After 5 minutes	After 10 minutes	After 2 minutes	After 5 minutes	After 10 minutes
17	3.16	3.70	4.51	4.68	5.88	5.47

5 The results indicated that over 3 log reductions after 2 minutes of exposure and over 4.5 log reductions after 10 minutes of exposure occurred for both MRSA and *E. coli* using an antimicrobial glycerin ether in combination with a enhancer (alpha-hydroxy acid).

EXAMPLE 18

10 An antimicrobial composition was prepared using the components in Table 6a as described for Examples 1 and 2 but propylene glycol monocaprates was substituted for GML.

Table 6a					
Example No.	Components (weight percent)				
	88 % Lactic Acid	Propylene glycol monocaprates	100% DOSS	Glycerin	White petrolatum
18	1.12	3.01	1.00	9.92	84.95

15 The compositions of Example 18 were evaluated using the Antimicrobial Kill Rate Test and the results are shown in Table 6b.

Table 6b						
Example No.	MRSA (log reduction)			<i>E. coli</i> (log reduction)		
	After 2 minutes	After 5 minutes	After 10 minutes	After 2 minutes	After 5 minutes	After 10 minutes
18	6.54	6.54	6.54	5.64	5.88	5.88

The results indicated that the antimicrobial composition containing propylene glycol monocaprates and an enhancer (lactic acid, an alpha-hydroxy acid) achieved an

exceptional kill rate against MRSA (over 6 log reduction in 2 minutes) as well as an exceptional kill rate against *E. coli* (over 5.5 log reduction in 2 minutes).

EXAMPLES 19-24

- 5 Antimicrobial compositions were prepared as described for Examples 1-2 using the components in Table 7a. However, hydrophilic components were substituted for the glycerin.

Table 7a						
Example No.	Components (weight percent)					
	GML	88 % Lactic Acid	100% DOSS	Hydrophilic component		White petrolatum
				Type	Amt.	
19	3.02	1.10	0.97	HYDROLITE 5	9.64	85.28
20	3.00	1.13	1.00	PEG 400	9.97	84.90
21	3.01	1.15	1.00	DMI	9.95	84.90
22	3.01	1.12	0.98	NIAX LG650	9.85	85.04
23	3.00	1.13	1.00	DOWANOL TPnB	10.05	84.82
24	1.45	1.13	0.98	Glycerin	9.89	86.55

- 10 The compositions of Examples 19 and 21-24 were evaluated using the Antimicrobial Kill Rate Test and the results are shown in Table 7b.

Table 7b						
Example No.	MRSA (log reduction)			<i>E. coli</i> (log reduction)		
	After 2 minutes	After 5 minutes	After 10 minutes	After 2 minutes	After 5 minutes	After 10 minutes
19	>4.78	>4.78	>4.78	4.65	4.65	>4.65
21	3.10	>4.78	>4.78	2.07	3.67	4.42
22	3.1	4.18	4.69	2.07	3.67	4.42
23	4.78	>4.78	>4.78	>4.65	>4.65	>4.65
24	4.04	5.57	5.49	3.87	3.67	5.79

The results indicated that good kill rates were achieved against both MRSA and *E. coli* (> 4 log reduction at 10 minutes) with a wide variety of hydrophilic components. The best results appear to be in antimicrobial compositions containing small molecule glycols (Examples 19 and 24) as well as with the tripropyleneglycolmonobutyl ether (Example 23).

EXAMPLES 25-30

Antimicrobial compositions were prepared using the method described for Examples 1-2 and the components in Table 8a. The hydrophobic components were heated in a beaker to at least approximately 82°C instead of the white petrolatum and the hydrophilic components were substituted for the glycerin. In Example 30 salicylic acid was substituted for lactic acid.

Table 8a							
Example No.	Components (weight percent)						
	GML	88 % Lactic Acid	100% DOSS	Hydrophilic Component		Hydrophobic Component	
				Type	Amt.	Type	Amt.
25	3.01	1.11	0.99	Glycerin	9.89	CRODAMOL GTCC	84.99
26	3.01	1.11	0.97	Glycerin	9.69	Olive Oil	85.22
27	3.01	1.12	0.98	Glycerin	9.80	CETIOL OE	85.10
28	3.01	1.11	0.98	DMI	9.83	CRODAMOL GTCC	85.08
29	3.01	1.12	0.99	Glycerin	9.83	Mineral oil	85.06
30	3.00	0.25 ¹	1.00	DMI	9.97	CRODAMOL GTCC	85.77

¹The enhancer used was salicylic acid.

The composition of Example 28 was evaluated using the Antimicrobial Kill Rate Test and the results are shown in Table 8b.

Table 8b						
Example No.	MRSA (log reduction)			<i>E. coli</i> (log reduction)		
	After 2 minutes	After 5 minutes	After 10 minutes	After 2 minutes	After 5 minutes	After 10 minutes
28	6.45	>6.45	>6.45	4.62	5.88	>5.88

Example 28 had an exceptional kill rate against MRSA as well as *E. coli*. The use of the DMI improved the composition's stability over that of Example 25, which tended to split into distinct phases upon standing.

5

EXAMPLES 31-33 and 31(IPA)-33(IPA)

Antimicrobial Compositions were prepared using the components shown in Table 9a. White petrolatum and DOSS were placed in a beaker and heated until a solution was formed at about 104°C. While mixing with an overhead air mixer (Model No. 1AM-NCC-12, Gast, Benton Harbor, MI) glycerin and the acid (enhancer) were added. Next the composition was cooled to 66°C and the GML was added while holding the temperature between 60°C and 66°C. When all of the components were in solution, it was cooled to about 46°C, removed from the mixer, and poured into an ointment jar.

15

Table 9a						
Example No.	Components (weight percent)					
	GML	Enhancer		DOSS (100%)	Glycerin	White Petrolatum
		Type	Amt.			
31	3.00	88% Lactic Acid	1.00	1.00	10.00	85.00
32	3.00	Mandelic Acid	1.00	1.00	10.00	84.99
33	3.00	Benzoic Acid	0.50	1.00	10.00	85.49

The compositions of Examples 31 and 33 were evaluated using the Antimicrobial Kill Rate Test and the results are shown in Table 9b.

Table 9b						
Example No.	MRSA (log reduction)			<i>E. coli</i> (log reduction)		
	After 2 minutes	After 5 minutes	After 10 minutes	After 2 minutes	After 5 minutes	After 10 minutes
31	2.70	3.16	5.53	1.11	1.41	3.41
33	4.59	4.54	>4.62	5.25	>5.32	>5.32

5 Compositions 31-33 were instilled twice a day for two days in the nose of one of the inventors without any indication of irritation. No odor or taste was detected.

Isopropyl alcohol (IPA) was substituted for petrolatum and glycerin in the compositions from Examples 31 and 32. The amounts of each component are shown in Table 9c.

10

Table 9c					
Example No.	Components (weight percent)				
	GML	Enhancer		DOSS (100%)	Isopropyl alcohol
		Type	Amt.		
31(IPA)	3.00	88% Lactic Acid	1.00	1.00	95.00
32(IPA)	3.00	Mandelic Acid	1.00	1.00	95.00
33(IPA)	3.00	Benzoic Acid	0.50	1.00	96.50

The compositions were prepared by mixing the ingredients until the components were fully dissolved.

15 The IPA modified antimicrobial compositions were tested using the Emergence of Resistance Test. The results are shown at baseline (T_0), after eight days (T_8) and the ratio of T_0 to T_8 in Table 9d.

Table 9d						
Example Number	MRSA			MSSA		
	Initial (T ₀)	Final (T ₈)	T ₀ / T ₈	Initial (T ₀)	Final (T ₈)	T ₀ / T ₈
Mupirocin	0.25	64	256	0.25	128	512
31(IPA)	60	240	4	60	60	1
32(IPA)	120	60	0.5	60	60	1
33(IPA)	60	60	1	60	60	1

The results indicate that the MIC to mupirocin increased dramatically while the MIC of the compositions of the present invention increased less than 4 fold and some did not increase at all. This shows that there was significant resistance was generated to mupirocin but not to the compositions of the present invention.

In-vivo efficacy was demonstrated against a clinical isolate of MRSA using a murine model based on K, Cante-Kiser J, Lee J. Development and characterization of *staphylococcus aureus* nasal colonization model in mice. 1999 Infect and Immunity 67(10) 5001-5006. Prior to evaluation of the active compositions the lowest number of *S. aureus* required to establish nasal colonization in 70% of mice detectable 5 days after challenge and persisting at least 10 days after challenge was determined. This was using an inoculum of 10⁸ cfu/nare. Mice (239 described as 25g to 30g Hsd:ICR) were challenged intranasally with 10⁸ MRSA #561(a clinical isolate of methicillin resistant staphylococcus obtained from Mayo Clinic, Rochester, MN) and arbitrarily assigned to one of five treatment regimens: mupirocin ointment, bland ointment, antimicrobial compositions of Examples 31, 32, and 33. The bland ointment consisted of petrolatum (89%), glycerin (10%) and DOSS (1%). Mice received either no treatment (none) or treatment with 10μL per nare of warmed (42°C) ointment (one of five) to each nare, three times daily for two days. Three days after treatment, both anterior nares were swabbed and cultured for MRSA. Colonies appearing to be *S. aureus* were confirmed with a latex agglutination test. *S. aureus* was detected in 160 colonization cultures from 239 mice challenged. These mice continued to be studied. The results of the treatments are listed in Table 9e as the number of animals with no

MRSA detected after treatment (successful), the percent of the animals treated successfully, the number of animals with MRSA (failure), and the percent of animals whose treatment failed.

Table 9e				
Example Number	Number of Mice without MRSA	Percent Treated Successfully	Number of Mice with MRSA	Percent Whose Treatment Failed
None	1	10	9	90
Bland Ointment	12	32	26	68
Mupirocin	19	50	19	50
31	18	46	21	54
32	24	71	10	29
33	33	89	7	17

5

The results of MRSA nasal decolonization indicated that the antimicrobial composition of Example 33 was more active than mupirocin and that the antimicrobial compositions of Examples 31 and 32 were as active as mupirocin as measured by eradication of MRSA from the anterior nasopharynx.

10 Using the Fisher's exact test. Results of treatment with mupirocin, Ex 31, Ex. 32 and Ex. 33 were significantly ($P<0.05$) different than was no treatment. Treatment with Ex. 33 or Ex. 32 was significantly ($P<0.05$) more active than treatment with bland ointment. Treatment with Ex. 33 was significantly ($P<0.002$) more active than mupirocin. Treatment with Ex. 31 ($P=0.46$) was not significantly different than
15 treatment with mupirocin. Treatment with Ex. 32 showed a trend toward being more effective than treatment with mupirocin ($P=0.06$).

EXAMPLE 34

20 Example 34 was prepared using the components given in Table 10a. White petrolatum and GML were heated in a beaker to at least approximately 93°C. In another beaker, glycerin, DOSS, and lactic acid were heated until the DOSS was dissolved at approximately 143°C. This solution was mixed with a mixing propeller

and allowed to cool to approximately 59°C. Next the contents of the second beaker was mixed with the contents of the first beaker with a mixing propeller. Mixing and cooling continued until the composition was about to congeal at approximately 46°C. Just before the composition congealed it was removed from the mixer and poured into ointment jars.

Table10a					
Example No.	Components (weight percent)				
	GML	88% Lactic Acid	DOSS (100%)	Glycerin	White Petrolatum
34	3.00	1.00	1.00	10.00	85.00

The composition appeared very similar to that of Example 31 using this alternative process.

EXAMPLES 35-37

Antimicrobial Compositions were prepared using the components shown in Table 11a. PEG 400 and PEG 1450 were melted together in one beaker at about 82°C. In a second beaker, the glycerin was heated to about 60°C and the GML was dissolved in the heated glycerin. The enhancers and surfactants were added to the first beaker of melted PEGs and mixed with a propeller mixer while keeping the temperature at about 82°C. After the surfactants and enhancers were dissolved in the PEG component, the solution was mixed and cooled to about 63°C. Then the contents of the second beaker, glycerin and GML were added with constant mixing. The compositions were cooled with continual mixing to just above the congealing point (about 38°C) and poured into ointment jars.

Table 11a								
Ex. No.	Components (weight percent)							
	GML	Enhancer		Glycerin	Surfactant		PEG 400	PEG 1450
		Type	Amt.		Type	Amt.		
35	3.00	88% Lactic Acid	1.00	20.00	DOSS USP (50%)	2.00	59.00	15.00
36	3.00	Mandelic Acid	1.00	10.00	Pluronic P65	5.00	60.00	21.00
37	3.00	Mandelic Acid	1.00	20.00	DOSS USP (50%)	2.00	59.00	15.00

The compositions of Examples 35-37 were evaluated using the Antimicrobial Kill Rate Test and the results are shown in Table 11b.

5

Table 11b						
Example No.	MRSA (log reduction)			<i>E. coli</i> (log reduction)		
	After 2 minutes	After 5 minutes	After 10 minutes	After 2 minutes	After 5 minutes	After 10 minutes
35	>5.11	>5.11	>5.11	5.20	5.25	>5.36
36	>6.14	>6.14	>6.14	>6.57	>6.57	>6.57
37	>6.14	>6.14	>6.14	6.29	6.39	6.48

The antimicrobial kill rate of these compositions was excellent against all three organisms indicating broad spectrum kill. The antimicrobial kill rate was greater than 5 log reduction at 2, 5, and 10 minutes.

10

EXAMPLES 38-41

Antimicrobial Compositions were prepared using the components shown in Table 12a. The white petrolatum was melted in a beaker on a hot plate with gentle

5 stirring with a propeller mixer while heating from about 88°C to 93°C. In a second beaker the enhancers were dissolved or suspended in the glycerin at about 77°C. The DOSS was added to the hot petrolatum (88°C to 93°C) in the first beaker and mixed until a clear solution was obtained. The contents of the second beaker (glycerin-enhancer mixture) were added to the first beaker and the composition cooled with constant stirring. When the composition had cooled to about 71°C the GML was added with constant stirring. The compositions were cooled with continual mixing to just above the congealing point (about 43°C) and poured into ointment jars.

Table 12a						
Example No.	Components (weight percent)					
	GML	Enhancer		Glycerin	DOSS (100%)	White Petrolatum USP
		Type	Amt.			
38	3.00	Salicylic Acid	0.20	10.00	1.00	85.80
39	3.00	BHA	0.10	10.00	1.00	85.80
		EDTA (Na) ₂	0.10			
40	3.00	BHA	0.10	10.00	0.00	86.69
		EDTA (Na) ₂	0.10			
		Methyl paraben	0.10			
		Propyl paraben	0.01			
41	3.00	Benzoic acid	0.50	10.00	1.00	85.50

10

The compositions of Examples 38-41 were evaluated using the Antimicrobial Kill Rate Test and the results are shown in Table 12b and 12c.

Table 12b						
Example No.	MRSA (log reduction)			<i>E. coli</i> (log reduction)		
	After 2 minutes	After 5 minutes	After 10 minutes	After 2 minutes	After 5 minutes	After 10 minutes
38	3.50	6.26	6.88	3.20	6.74	6.74
39	3.55	4.13	6.45	3.20	3.98	4.13
40	3.33	4.79	5.84	4.66	6.33	6.74
41	4.49	4.54	4.62	5.25	5.32	5.32

Table 12c			
Example No.	<i>Pseudomonas ae.</i> (log reduction)		
	After 2 minutes	After 5 minutes	After 10 minutes
38	6.54	6.54	6.54
39	3.35	6.05	6.20
40	3.39	6.08	6.20
41	5.89	6.41	6.37

The results indicated that at least a 4 log reduction kill rate at 5 minutes was achieved using the compositions of Examples 38-41. This indicated a rapid broad spectrum activity.

EXAMPLES 42-43, COMPARATIVE EXAMPLES B-E, EXAMPLES 31-32, AND EXAMPLES 38-49 Aging Study using Gas Chromatography.

Aging studies were done for some of the antimicrobial compositions. Gas chromatography (GC) was used to determine what components were being lost and what components might be used to prevent that loss.

Additional antimicrobial compositions with different enhancers and without enhancers were prepared as described for Examples 38-41 using the components in Table 13a.

Table 13a						
Example No.	Components (weight percent)					
	GML	Enhancer		DOSS (100%)	Glycerin	White Petrolatum
		Type	Amt			
42	3.00	Benzoic Acid	0.20	1.00	10.00	85.80
43	3.00	Glycolic Acid	1.00	1.00	10.00	85.00
Comparative B	3.00	None	0.00	0.00	0.00	97.00
Comparative C	3.00	None	0.00	0.00	10.00	87.00
Comparative D	3.00	None	0.00	1.00	10.00	86.00
Comparative E	30.00	None	0.00	0.00	70.00	0.00

5 The compositions of Examples 31-32, 38-40, and 42-43, and Comparative Examples B-E were evaluated using the Aging Study with GC as described in the Test Protocols and the results are shown in Table 13b, 13c, 13d and 13e.

Example 31 contains lactic acid and Example 32 contains mandelic acid. The results in Table 13b and Table 13c indicate the difference in aging of the two compositions at 23°C for 9 months and at 40°C for 4 weeks.

Table 13b					
Example No.	GML in grams remaining after aging at 40°C for: (weeks)				
	Initial	2	3	4	Percent retention after 4 weeks
31	3.06	2.90	2.97	2.96	97
32	3.04	2.78	2.82	2.80	92

Table 13c				
Example No.	GML in grams remaining after aging at 23°C for (months)			
	Initial	5	9	Percent retention after 9 months
31	3.06	3.01	3.09	103
32	3.04	2.99	3.01	100

The results in Table 13d indicate the quantitative results of GML loss after aging at the indicated temperatures for 7 days. The compositions that were incubated at 65°C were in the liquid state so they were phase split and incubated with and without shaking to see if agitation itself contributed further to the GML loss.

Table 13d					
Example No.	GML in grams remaining after aging 7 days at:				
	10°C static	23°C static	40°C static	65°C static	65° shaken
Comparative B	3.03±0.04	2.96±0.01	3.04±0.03	2.94±0.05	2.97±0.02
Comparative C	3.05±0.05	3.03±0.02	3.14±0.03	3.22±0.12	3.20±0.04
Comparative D	3.00±0.10	3.05±0.04	3.14±0.03	3.12±0.19	3.20±0.02
31	3.21±0.05	3.08±0.01	3.02±0.01	2.73±0.01	2.70±0.01
32	3.17±0.02	3.03±0.02	2.91±0.03	2.39±0.01	2.54±0.05
Comparative E	Not done	Not done	30.33±0.13	29.38±0.23	29.98±0.12

The results in Table 13e indicate the quantitative results of GML loss after aging at the 40°C for 28 days. The compositions contain a variety of enhancers: lactic acid (Example 31), salicylic acid (Example 38), BHA and EDTA (Example 39), methyl and

propyl paraben (Example 40), benzoic acid (Example 42), and glycolic acid (Example 43).

Table 13e			
Example No.	GML in grams remaining after 4 weeks at:		
	Initial	40°C	Percent retention
31	3.03±0.01	2.85±0.02	94
38	2.85±0.07	2.64±0.07	93
39	2.97±0.02	3.00±0.02	101
40	3.03±0.01	2.85±0.02	94
42	3.11±0.01	2.91±0.01	94
43	2.94±0.01	2.70±0.01	92

5 The examples in Table 13e may all have acceptable aging in that after 4 weeks at 40°C they had >90% retention of GML. Examples 39, 31, 40, and 42, showed the best aging.

SUBJECT ACCEPTABILITY FIRST PANEL EVALUATION

10 A panel of 10 normal healthy volunteers of either gender over 18 years of age evaluated a component composition without active antimicrobial lipid to determine acceptability and to develop evaluation methodology for future evaluations.

The compositions evaluated are shown in Table 14.

Table 14						
Composition	Components (weight percent)					
	Lactic Acid USP	Glycerin USP	Docuate sodium USP (50%)	White petrolatum USP	PEG 400 NF	PEG 3350 NF
W	1.00	10.00	2.00	87.00	0.00	0.00
X	1.00	20.00	2.00	0.00	59.00	18.00

Test Procedure

A dose was 0.5 ml of Composition W or X applied using a preloaded 1 cm⁻³ plastic syringe. The volunteers applied the first dose after viewing a demonstration of the technique. The volunteers applied a second and third dose during Day 1.

One-half of the volunteers (5) were dosed with Composition W and one-half of the volunteers were dosed with Composition X on Day 1 and given a Rhinoscopic Examination of Nares before and after application on Day 1 and after 24 hours on Day 2. On Day 8 those volunteers dosed with Composition W on Day 1 received Composition X and those dosed with Composition X on Day 1 received Composition W. They were given a Rhinoscopic Examination of Nares before and after application on Day 8 and after 24 hours on Day 9.

Volunteers completed a questionnaire on Day 1 and on Day 9.

Results:

All 10 volunteers successfully completed both periods of the study. Descriptive analysis was provided for each categorical variable in the study.

Composition W was preferred by 10/10 of the volunteers. Five of ten volunteers could not complete all three application of Composition X. They cited stinging, burning and runny noses as primary reasons. Composition X caused more rhinorrhea than Composition W. Volunteers using Composition X felt they could use the ointment for a shorter period of time than with Composition W. Composition W could be felt to remain in the nasal vestibule longer (mean 218 minutes) than Composition X (mean 145 minutes).

SUBJECT ACCEPTABILITY SECOND PANEL EVALUATION

A second panel evaluation was done to determine acceptability of essentially anhydrous ointments based hydrophobic vehicles containing lactic acid or mandelic acid. The criteria for the panel were the same as for the first panel. The compositions evaluated are given in Table 15.

Table 15					
Composition	Components (weight percent)				
	Lactic Acid USP	Mandelic Acid	DOSS USP (50%)	Glycerin USP	White petrolatum USP
Y	1.00	0.00	2.00	10.00	87.00
Z	0.00	1.00	2.00	10.00	87.00

The test procedure was the same as that used for the first panel except a cotton swab was used to apply the composition rather than a tube.

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Results:

Both ointments were acceptable with minimal, if any, side effects. The preference for the two ointments was fairly equally divided. Four of ten volunteers expressed a slight preference for the mandelic acid composition, three of ten volunteers expressed a slight preference for the lactic acid composition, and three of ten volunteers noticed no difference between the compositions.

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Each volunteer applied 0.5 ml of composition; however, approximately 0.1 gram was routinely left on the swab. Therefore the dose was about 0.2 ml per nare. The time that the ointments remained in the volunteers' noses varied between volunteers, but there were indications that the ointment remained in place up to 24 hours. Two volunteers reported that the ointment appeared to accumulate from application to application.

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The feel of the ointment in the nose and smell were the most noticed characteristics of both ointments, but the characteristics were all in the acceptable range.

EXAMPLES 44-47

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Aqueous antimicrobial compositions were prepared using the components listed in Table 16a. Water or glycerin (Example 44), GML, mandelic acid, and PLURONIC P-65 were mixed and heated together to 70°C. The mixture was sheared on a Silverson Homogenizer for 1 minute to emulsify the components. A polymer was

added to the warm solution for Examples 45-47. The composition was shaken, sealed in glass jars, and the jars were placed on a roller to mix and cool.

Table 16a							
Ex. No.	Components (weight percent)						
	GML	Mandelic acid	70% DOSS	Polymer		POLOX -AMER	Water or glycerin ¹
				Type	Amt.		
44	3.00	1.00	1.43	None	0.00	0.00	94.57 ¹
45	1.00	1.00	2.86	ARISTOFLEX HMB	1.50	10.00	83.64
46	0.94	0.94	2.70	SALCARE SC92	8.50	9.43	77.49
47	1.00	1.00	2.83	NATROSOL Plus Type	2.08	9.89	83.24

¹Example 44 contains glycerin not water

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The pH of Examples 44-47 was determined using a pH meter (Denver Instrument, Model 225 from VWR Scientific) and a gel filled, epoxy, combination pH probe (VWR Scientific) and the results are shown in Table 16b. The Brookfield viscosity was determined as described above using the Helipath spindles and speed of rotation in rotations per minute (rpm) indicated with the results shown in Table 16b.

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Table 16b				
Example No.	pH	Viscosity (cps)	Helipath spindle	Speed (rpm)
44	ND ¹	46000	E	1.5
45	2.3	66000	D	1.0
46	2.7	>1.35 Million	F	0.5
47	2.6	2000	B	12.0

¹ND means not done.

The compositions of Examples 44-47 were evaluated using the Antimicrobial Kill Rate Test and the results are shown in Table 16c and 16d.

Table 16c						
Example No.	MRSA (log reduction)			<i>E. coli</i> (log reduction)		
	After 2 minutes	After 5 minutes	After 10 minutes	After 2 minutes	After 5 minutes	After 10 minutes
44	>6.17	>6.17	>6.17	>5.93	>5.93	>5.93
45	>6.17	>6.17	>6.17	>5.93	>5.93	>5.93
46	>5.94	>5.94	>5.94	5.83	>6.10	5.87
47	>6.17	>6.17	>6.17	5.88	>5.93	>5.93

Table 16d			
Example No.	<i>Pseudomonas ae.</i> (log reduction)		
	After 2 minutes	After 5 minutes	After 10 minutes
44	>6.06	>6.06	>6.06
45	4.86	6.55	6.31
46	>6.01	>6.01	>6.01
47	5.98	>6.06	>6.06

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The antimicrobial kill rate of these compositions was excellent against all three organisms indicating broad spectrum kill. The antimicrobial kill rate was greater than 4 log reduction at 2 minutes and greater than a 5 log reduction at 5 and 10 minutes for all three bacteria. In fact, for many time points complete kill was achieved (as indicated by a ">" sign).

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The complete disclosures of the patents, patent documents, and publications cited herein are incorporated by reference in their entirety as if each were individually incorporated. Various modifications and alterations to this invention will become apparent to those skilled in the art without departing from the scope and spirit of this invention. It should be understood that this invention is not intended to be unduly limited by the illustrative embodiments and examples set forth herein and that such examples and embodiments are presented by way of example only with the scope of the invention intended to be limited only by the claims set forth herein as follows.

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